

KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO

# 2021 CATALOG





# TECHNOLOGIES & INNOVATIONS

Our technologies are born of a simple premise: to Outwork Them All in the face of every weather condition and any challenge they face. For comfort in extreme heat to the bitter cold, for the mobility your people need to perform at their best, Carhartt delivers as only an over 130-year veteran of industry can.

---

Force® is not a fabric. Force® is a collection of hard-working product attributes and consumer benefits. A Force® product must be sweat-wicking with FastDry® technology. But it must also possess at least one of the following attributes: 1) Odor-fighting 2) Releases stains with Stain Breaker® technology. Stain Breaker® technology makes our garments look better over a longer period of time. Workers like that. Workers LOVE that. The bottom line is that Force® works harder, day in and day out, for hard-working men and women, at a price that doesn't bring out complaints at the kitchen table. If the product tag says Force®, it was built to outwork them all.



---

Hardworking crews told us they wanted gear with more stretch and recovery – and we listened. The result was our revolutionary Full Swing® technology: a series of hardworking jackets built to give you greater range of motion.



---

Rain Defender® durable water repellent technology has your back all day, every day by forcing rain to bead up and roll right off. It makes our gear rain, mist and snow resistant. Available in FR styles.



---

Storm Defender® waterproof breathable technology is engineered to be dependably durable, waterproof, and breathable – so wet can't get in, but sweat can get out.



---

Looks traditional. Feels exceptional. Engineered to provide stretch without bulk, and every element moves with you so you can work easier.







## TABLE OF CONTENTS

KNIT SHIRTS	4
SWEATS	9
WOVEN SHIRTS	12
WORK JEANS, PANTS & SHORTS	18
RAINWEAR & OUTERWEAR	24
ACCESSORIES	32
WOMEN'S GEAR	35
FLAME-RESISTANT	42
FLAME-RESISTANT - WOMEN'S	62
HIGH-VISIBILITY	67
LICENSEES	73
ADDITIONAL INFO	76



WE OUTFIT  
COMPANIES  
THAT  
OUTWORK  
THEM ALL.™







CARHARTT COMPANY GEAR™ IS BUILT FOR BUSINESSES THAT NEVER STOP. AND FOR CREWS THAT POWER THROUGH TO GET THE JOB DONE, NO MATTER THE CONDITION. CARHARTT IS MAXIMIZING PERFORMANCE ON THE JOB WITH INTEGRATED WORKWEAR SOLUTIONS FOR CREWS OF 10 TO 10,000. FORTIFIED WITH PROVEN CARHARTT TECHNOLOGY TO OUTWORK EVERY TASK AND ANY WEATHER YOUR PEOPLE FACE. BACKED BY THE HIGHEST LEVEL OF SERVICE IN OUR 131-YEAR HISTORY. IT'S THE UNIFORM YOUR PEOPLE WANT. THE UNIFORM THEY'LL THANK YOU FOR.

AVAILABLE TO ORDER DIRECT IN  
SMALL QUANTITIES AT

[COMPANYGEAR.CARHARTT.COM](https://COMPANYGEAR.CARHARTT.COM)

KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





# KNIT SHIRTS

KEEP YOUR WORKERS COOL  
AND PRODUCTIVITY HOT.







KNIT SHIRTS

SWEATS

WORK SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





## Force Relaxed Fit Midweight Short-Sleeve Pocket T-Shirt

**Model No. TK0410-M**

**SAP No. 100410**

5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrast color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported · *Prev. Name:* Force Relaxed Fit Cotton Delmont Short-Sleeve T-Shirt.

026	412	001
034	316	

Style #/Color  
 100393-026/Carbon Heather\*  
 100393-412/Navy  
 100393-001/Black  
 100393-034/Heather Gray\*\*  
 100393-316/Moss

\*Carbon Heather fiber content is 60% cotton/40% polyester.

\*\*Heather Gray content is 59% cotton/41% polyester.

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt

**Model No. TK0393-M**

**SAP No. 100393**

5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrast color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported · *Prev. Name:* Force Cotton Delmont Long-Sleeve T-Shirt

026	412	001
034		

Style #/Color  
 100393-026/Carbon Heather\*  
 100393-412/Navy  
 100393-001/Black  
 100393-034/Heather Gray\*\*

\*Carbon Heather fiber content is 60% cotton/40% polyester.

\*\*Heather Gray content is 59% cotton/41% polyester.

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt

**Model No. TK87-M**

**SAP No. K87**

6.75-ounce, 100% cotton jersey knit (fiber content varies by color) · Rib-knit crewneck · Side-seam construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported · *Prev. Name:* Workwear Pocket Short-Sleeve T-Shirt

BLK	BLS	CRH
DES	HGY	NVY

Style #/Color  
 K87-BLK/Black  
 K87-BLS/Bluestone  
 K87-CRH/Carbon Heather  
 K87-DES/Desert  
 K87-HGY/Heather Gray  
 K87-NVY/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Loose Fit Heavyweight Short-Sleeve Pocket Henley T-Shirt

**Model No. TK0084-M**

**SAP No. K84**

6.75-ounce, 100% cotton jersey knit · Henley collar with three-button front · Side-seam construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported · *Prev. Name:* Workwear Pocket Short-Sleeve Henley

BLK	HGY	NVY
026		

Style #/Color  
 K84-BLK/Black  
 K84-HGY/Heather Gray\*  
 K84-NVY/Navy  
 K84-026/Carbon Heather\*\*

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

\*\*Carbon Heather content is 60% cotton/40% polyester.



## Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt

**Model No. TK0126-M**

**SAP No. K126**

6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seam construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported · *Prev. Name:* Workwear Pocket Long-Sleeve T-Shirt

BLK	HGY	NVY
CRH		

Style #/Color  
 K126-BLK/Black  
 K126-HGY/Heather Gray\*  
 K126-NVY/Navy  
 K126-CRH/Carbon Heather\*\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

\*\*Carbon Heather fiber content is 60% cotton/40% polyester.



## Loose Fit Heavyweight Long-Sleeve Pocket Henley T-Shirt

**Model No. TK0128-M**

**SAP No. K128**

6.75-ounce, 100% cotton jersey knit · Rib-knit collar and cuffs · Three-button front · Side-seam construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported · *Prev. Name:* Workwear Pocket Long-Sleeve Henley

BLK	HGY	DES
NVY	CRH	NEW

Style #/Color  
 K128-BLK/Black  
 K128-HGY/Heather Gray\*  
 K128-DESDesert  
 K128-NVY/Navy  
 K128-CRH/Carbon Heather\*\*

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester

\*\*Carbon Heather fiber content is 60% cotton/40% polyester.





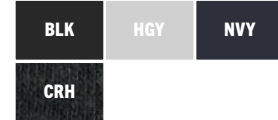


## Loose Fit Midweight Short-Sleeve Pocket Polo

**Model No. TK0570-M**

**SAP No. K570**

6-ounce, 62% polyester/38% cotton pique knit · Colorfast Stain Breaker® technology releases stains · No-roll rib-knit polo collar · Open, non-banded sleeves for increased range of motion · Three-button front · Left-chest Contractor's Work Pocket® with unique silo for pens, pencils or tools · Square bottom with side vents · Tagless neck label · Imported · *Prev. name:* Contractors Work Pocket® Polo



Style #/Color  
 K570-BLK/Black  
 K570-HGY/Heather Gray  
 K570-NVY/Navy  
 K570-CRH/Carbon Heather

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	TALL







# SWEATS

THE HARD-WORKING GO-TO FOR  
MORE CREWS IN MORE CONDITIONS.



KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





## Loose Fit Midweight Sweatshirt

**Model No.** TS0121-M

**SAP No.** K121

10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket · Imported · *Prev. Name:* Midweight Hooded Sweatshirt

BLK	026	HGY
316	472	

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
							TALL

Style #/Color  
 K121-BLK/Black  
 K121-026/Carbon Heather  
 K121-DKB/Dark Brown  
 K121-HGY/Heather Gray\*  
 K121-316/Moss  
 K121-472/New Navy

\*Heather Gray fiber content is 70% cotton/30% polyester.



## Loose Fit Midweight Full-Zip Sweatshirt

**Model No.** TS0122-M

**SAP No.** K122

10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket · Imported · *Prev. Name:* Midweight Hooded Zip-Front Sweatshirt

BLK	026	HGY
316	472	

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
							TALL

Style #/Color  
 K122-BLK/Black  
 K122-026/Carbon Heather  
 K122-HGY/Heather Gray\*  
 K122-316/Moss  
 K122-472/New Navy

\*Heather Gray fiber content is 70% cotton/30% polyester.



## Rain Defender® Loose Fit Heavyweight Full-Zip Sweatshirt

**Model No.** TS0614-M

**SAP No.** 100614

13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with drawcord closure · Antique-finish brass front zipper · Two front handwarmer pockets have a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K185 · Imported · *Prev. Name:* Rain Defender® Paxton Heavyweight Hooded Zip Front Sweatshirt

001	026	472
-----	-----	-----

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
							TALL

Style #/Color  
 100614-001/Black  
 100614-026/Carbon Heather\*  
 100614-472/New Navy

\*Carbon Heather fiber content is 55% cotton/45% polyester.





## Rain Defender® Loose Fit Heavyweight Sweatshirt

Model No. TS0615-M

SAP No. 100615

13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with drawcord closure · Front hand-warmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Imported · *Prev. Name:* Rain Defender® Paxton Heavyweight Hooded Sweatshirt

001 026 472

Style #/Color

100615-001/Black

100615-026/Carbon Heather\*

100615-472/New Navy

\*Carbon Heather fiber content is 55% cotton/45% polyester.

S	M	L	XL	2XL	3XL	4XL
•	•	•	•	•	•	•
•	•	•	•	•	•	•

REGULAR  
TALL



## Rain Defender® Loose Fit Heavyweight Quarter-Zip Sweatshirt

Model No. TS0617-M

SAP No. 100617

13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent · Attached, jersey-lined three-piece hood with drawcord closure · Mock neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K217 · Imported · *Prev. Name:* Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt

001 026 472

Style #/Color

100617-001/Black

100617-026/Carbon Heather\*

100617-472/New Navy

\*Carbon Heather fiber content is 55% cotton/45% polyester.

S	M	L	XL	2XL	3XL	4XL
•	•	•	•	•	•	•
•	•	•	•	•	•	•

REGULAR  
TALL



## NEW Rain Defender® Loose Fit Midweight Thermal-Lined Full-Zip Sweatshirt

Model No. TS4078-M

SAP No. 104078

10.5-ounce, 50% cotton/50% polyester fleece · Polyester thermal lining · Rain Defender® durable water repellent (DWR) · Attached, thermal-lined three-piece hood with drawcord closure · Full-length brass zipper · Spandex-reinforced rib-knit cuffs and waist · Locker loop · Two front handwarmer pockets with flaps for added security · Hidden media pocket · Inside pocket with zipper closure · Replaces 100632 · Imported · *Prev. Name:* Rain Defender® Original Fit Midweight Thermal-Lined Full-Zip Hooded Sweatshirt

001 024 472

Style #/Color

104078-001/Black

104078-024/Carbon Heather/Black

104078-472/New Navy

S	M	L	XL	2XL	3XL	4XL
•	•	•	•	•	•	•
•	•	•	•	•	•	•

REGULAR  
TALL







# WOVEN SHIRTS

SHIRTS THAT BREATHE, MOVE AND STRETCH  
TO NEW HEIGHTS OF PRODUCTIVITY.



## Relaxed Fit Midweight Chambray Long-Sleeve Shirt

**Model No. TW0202-M**

**SAP No. S202**

4.5-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Imported · *Prev. Name:* Fort Solid Long-Sleeve Shirt



Style #/Color  
104368-256/Dark Tan Chambray  
104368-CBL/Blue Chambray

S	M	L	XL	2XL	3XL	4XL
●	●	●	●	●	●	●
●	●	●	●	●	●	●

REGULAR  
TALL



## Relaxed Fit Midweight Chambray Short-Sleeve Shirt

**Model No. TW0200-M**

**SAP No. S200**

4.5-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Imported · *Prev. Name:* Fort Solid Short-Sleeve Shirt



Style #/Color  
104369-256/Dark Tan Chambray  
104369-CBL/Blue Chambray

S	M	L	XL	2XL	3XL	4XL
●	●	●	●	●	●	●
●	●	●	●	●	●	●

REGULAR  
TALL







## Rugged Professional™ Series Relaxed Fit Canvas Long-Sleeve Work Shirt

Model No. TW2538-M

SAP No. 102538

5-ounce, Rugged Flex® Canvas: 58% cotton/39%polyester/3% Spandex · Long sleeves include adjustable cuffs and extended doghouse placket with button closure · Triple-needle yoke and side seams · Button-down collar dyed to match buttons · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Two chest pockets with button closure · Left chest includes generous hidden map pocket with zip closure · Durable mesh internal pocket · Imported

001	253	412
-----	-----	-----

Style #/Color  
102538-001/Black  
102538-253/Dark Khaki  
102538-412/Navy

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	TALL



## Rugged Professional™ Series Relaxed Fit Canvas Short-Sleeve Work Shirt

Model No. TW2537-M

SAP No. 102537

5-ounce, Rugged Flex® Canvas: 58% cotton/39%polyester/3% Spandex · Triple-needle yoke and side seams · Button-down collar dyed to match buttons · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Two chest pockets with button closure · Left chest includes generous hidden map pocket with zip closure · Durable mesh internal pocket · Imported

001	253	412
-----	-----	-----

Style #/Color  
102537-001/Black  
102537-253/Dark Khaki  
102537-412/Navy

S	M	L	XL	2XL	3XL	4XL	
●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	TALL





KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

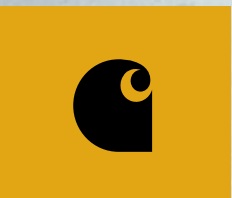
FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





WORKWEAR  
GOES HAND IN HAND  
WITH EMPLOYEE  
SATISFACTION  
AND RETENTION.





**EVERYONE DOES A BETTER JOB WEARING GEAR  
THAT FITS RIGHT, HAS PLENTY OF ROOM,  
BUILT SPECIFICALLY FOR THE CONDITIONS AND  
THE JOB AT HAND.**

Employees are grateful and more committed to the employer who provides that gear. For centuries, military leaders have known that smart, functional dress translates to esprit de corps. And the same applies to work crews.

Each day crew members dress for work, they're reminded the company values them enough to provide high-quality gear. That pride inevitably shows in the quality of their work. It instills a sense of pride, so they're willing to work harder and smarter, and they're far less likely to leave the company.

Experience across a wide range of industries indicates a direct correlation between the quality of employee workwear and employee retention over time. Until such a study is conducted, savvy employers are putting their money where it can do the most good for their bottom line – squarely on the backs of their workers.



# WORK JEANS PANTS & SHORTS

BUILT FOR HEAVY USE WITH THE RIGHT  
FIT FOR ANY JOB ON THE SCHEDULE.



# NEW Rugged Flex® Relaxed Fit 5-Pocket Jean

Model No. **BD2804-M**

SAP No. **102804**

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Made with our most durable, abrasion-resistant denim · Sits slightly below the waist · Comfortable fit through the seat and thigh with more room to move · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported · *Prev. Name:* Rugged Flex® Relaxed Fit Straight Jean

498

Style #/Color  
102804-498/Superior

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



# Rugged Flex® Relaxed Fit Utility Jean

Model No. **BD2808-M**

SAP No. **102808**

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Made with our most durable, abrasion-resistant denim · Sits slightly below the waist · Comfortable fit through the seat and thigh with more room to move · Multiple tool and utility pockets · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported · *Prev. Name:* Rugged Flex® Relxaed Fit Dungaree

498

Style #/Color  
102808-498/Superior

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



# Relaxed Fit Heavyweight 5-Pocket Tapered Jean

Model No. **BD0017-M**

SAP No. **B17**

15-ounce, 100% cotton denim · Sits above the waist · Comfortable fit through the seat and thigh with more room to move · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported · *Prev. Name:* Relaxed Fit Tapered-Leg Jean

DST

Style #/Color  
B17-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28																		
	30																		
	32																		
	34																		
	36																		







## Loose Fit Utility Jean

**Model No. BD0013-M**

**SAP No. B13**

11.75-ounce, 100% cotton washed denim · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening fits over boots · Imported · *Prev. Name:* Loose Fit Work Dungaree



Style #/Color  
B13-DPS/Deepstone  
B13-DST/Darkstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28																		
	30																		
	32																		
	34																		
	36																		

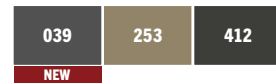


## Rugged Flex® Relaxed Fit Canvas Work Pant

**Model No. BN2291-M**

**SAP No. 102291**

8.5-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported · *Prev. Name:* Rugged Flex® Rigby Dungaree



Style #/Color  
102291-039/Gravel  
102291-253/Dark Khaki  
102291-412/Navy

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28																		
	30	●		●	●	●	●	●	●	●	●	●	●	●		●	●	●	●
	32	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
	34			●	●	●	●	●	●	●	●	●	●	●					
	36					●	●				●	●							



## Rugged Flex® Relaxed Fit Canvas Cargo Work Pant

**Model No. BN3574-M**

**SAP No. 103574**

8.5-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Right-leg cargo pocket with secure cell phone storage · Left-leg cargo pocket with utility pocket · Hidden hook and loop closures on cargo and back pocket flaps · Stronger sewn-on-seam belt loops · Straight leg opening · Imported · *Prev. Name:* Rugged Flex® Rigby Cargo Pant



Style #/Color  
103574-BLK/BLack  
103574-253/Dark Khaki  
103574-412/Navy  
103574-029/Shadow

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



## Rugged Professional™ Series Rugged Flex® Relaxed Fit Canvas Work Pant

Model No. **BN3109-M**

SAP No. **103109**

8-ounce, Rugged Flex® Canvas: 59% cotton/39%polyester/2% Spandex · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Generous front pockets with extra-large coin pocket on right side · Cell-phone pocket on right side · Rear patch pockets with reinforcements · #5 YKK metal zipper · Triple stitched out-seams for durability

001	029	253	412
-----	-----	-----	-----

Style #/Color

103109-001/Black

103109-029/Shadow

103109-253/Dark Khaki

103109-412/Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Loose Fit Canvas Utility Work Pant

Model No. **BN0151-M**

SAP No. **B151**

7.5-ounce, 100% cotton ring spun canvas · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Multiple tool and utility pockets · Left-leg hammer loop · Right-leg utility band · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported · Prev. Name: Canvas Work Dungaree

BLK	DKH	NVY	TAN
-----	-----	-----	-----

Style #/Color

B151-BLK/Black

B151-DKH/Dark Khaki

B151-NVY/Navy

B151-TAN/Tan

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50		
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Loose Fit Canvas 5-Pocket Utility Work Pant

Model No. **BN0159-M**

SAP No. **B159**

8.5-ounce, 100% cotton ringspun canvas · Sits slightly above the waist · Loose fit · Generous fit through the seat and thigh with the most room to move · Cell phone pocket and utility pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

CHR	GKH	NVY
-----	-----	-----

Style #/Color

B159-CHR/Charcoal

B159-GKH/Golden Khaki

B159-NVY/Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44					
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•







## Loose Fit Washed-Duck Utility Work Pant

**Model No. BN0011-M**

**SAP No. B11**

12-ounce, 100% cotton ring spun washed duck · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported · *Prev. Name:* Washed-Duck Work Dungaree

**BLK**

**BRN**

**MDT**

Style #/Color  
B11-BLK/Black  
B11-BRN/Carhartt Brown  
B11-MDT/Midnight

		WAIST																
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	
INSEAM	30																	
	32																	
	34																	
	36																	



## Loose Fit Washed-Duck Double-Front Utility Work Pant

**Model No. BN0136-M**

**SAP No. B136**

12-ounce, 100% cotton ring spun washed duck · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported · *Prev. Name:* Washed Duck Double-Front Work Dungaree

**BLK**

**BRN**

Style #/Color  
B136-BLK/Black  
B136-BRN/Carhartt Brown

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		



## Rugged Flex® Relaxed Fit Canvas Utility Work Short

**Model No. BS3652-M**

**SAP No. 103652**

8.5-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · 11-inch inseam · Imported · *Prev. Name:* Rugged Flex® Rigby Work Short

**253**

**412**

Style #/Color  
103652-253/Dark Khaki  
103652-412/Navy

WAIST																	
28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50		
		●	●	●	●	●		●	●	●	●	●					



## Rugged Flex® Relaxed Fit Canvas Cargo Work Short

**Model No. BS3542-M**

**SAP No. 103542**

8.5-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Left-leg cargo pocket with secure cell phone storage · Right-leg cargo pocket with utility pocket · Hidden hook and loop closures on cargo and back pocket flaps · Stronger sewn-on-seam belt loops · 11-inch inseam · Imported · *Prev. Name:* Rugged Flex® Rigby Cargo Short

BLK	253	412	029
-----	-----	-----	-----

Style #/Color

103542-BLK/Black

103542-253/Dark Khaki

103542-412/Navy

103542-029/Shadow

WAIST

28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Rugged Professional™ Series Rugged Flex® Relaxed Fit Canvas Work Short

**Model No. BS3111-M**

**SAP No. 103111**

8-ounce, Rugged Flex® Canvas: 59% cotton/39%polyester/2% Spandex · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Generous front pockets with extra-large coin pocket on right side · Cell-phone pocket on right side · Rear patch pockets with reinforcements · #5 YKK metal zipper · Triple stitched out-seams for durability · 10-inch inseam

001	029	253	412
-----	-----	-----	-----

Style #/Color

103111-001/Black

103111-029/Shadow

103111-253/Dark Khaki

103111-412/Navy

WAIST

30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•



## Loose Fit Canvas Utility Work Short

**Model No. BS0147-M**

**SAP No. B147**

7.5-ounce, 100% cotton ring spun canvas · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Left-leg hammer loop and ruler pocket · Right-leg utility band and tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam · Imported · *Prev. Name:* Canvas Work Short

BLK	LBR	NVY	TAN
-----	-----	-----	-----

Style #/Color

B147-BLK/Black

B147-LBR/Light Brown

B147-NVY/Navy

B147-TAN/Tan

WAIST

30	31	32	33	34	36	38	40	42	44	46	48	50
•	•	•	•	•	•	•	•	•	•	•	•	•







# RAINWEAR & OUTERWEAR

GEAR TO POWER THROUGH EVERY EXTREME.









## Storm Defender® Loose Fit Heavyweight Jacket

**Model No. OJ0162-M**

**SAP No. J162**

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with drawcord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic drawcord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported · *Prev. Name:* Shoreline Jacket

**001 412**

Style #/Color  
J162-001/Black  
J162-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Storm Defender® Loose Fit Heavyweight Pant

**Model No. OP0216-M**

**SAP No. B216**

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · Fully taped waterproof seams · Polyester mesh lining, nylon taffeta lining from the knee down · Elastic waistband with hook-and-loop side adjusters · Chap-style double-front construction · Double knees with cleanout openings that accommodate knee pads · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported · *Prev. Name:* Shoreline Pant

**001**

Style #/Color  
B216-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Rain Defender® Relaxed Fit Lightweight Insulated Jacket

**Model No. OJ2208-M**

**SAP No. 102208**

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook and loop closure · Lower pockets have hidden snap closure · Hook-and-loop adjustable cuffs · Drawcord adjustable hem · Triple-stitched main seams · Droptail hem · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported · *Prev. Name:* Gilliam Jacket

**001 I26 029**

Style #/Color  
102208-001/Black  
102208-I26/Navy  
102208-029/Shadow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Rain Defender® Relaxed Fit Lightweight Insulated Vest

Model No. OV2286-M

SAP No. 102286

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook and loop closure · Lower pockets have hidden snap closure · Drawcord adjustable hem · Triple-stitched main seams · Droptail hem · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported · *Prev. Name:* Gilliam Vest

001

I26

029

Style #/Color

102286-001/Black

102286-I26/Navy

102286-029/Shadow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Rain Defender® Relaxed Fit Heavyweight Softshell Jacket

Model No. OJ2199-M

SAP No. 102199

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook and loop closure · Lower pockets have hidden snap closure · Drawcord adjustable hem · Triple-stitched main seams · Droptail hem · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported · *Prev. Name:* Gilliam Vest

001

022

412

Style #/Color

102199-001/Black

102199-022/Charcoal

102199-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Full Swing® Loose Fit Quick Duck® Insulated Jacket

Model No. OJ2207-M

SAP No. 102207

8.25-ounce, 59% cotton / 39% polyester / 2% spandex Quick Duck® canvas · 80g 3M™ Thinsulate™ Insulation · Full Swing® gear is built broken-in to help you move like you mean it 24/7 · Rain Defender® durable water repellent (DWR) · Built to move with Rugged Flex® stretch technology · Triple-stitched main seams · Mock-neck collar with full two-way zip front and inner storm flap · Detachable hood · Internal rib-knit storm cuffs with ergonomically shaped sleeve hems; Drawcord-adjustable droptail hem for added coverage · Two chest zip pockets; Two hand pockets with hidden snap closure · Back length: Large regular: 29.5"; Large tall: 31.5" · Imported · *Prev. Name:* Full Swing® Cryder Jacket

BLK

029

MADE WITH  
**3M** THINSULATE™  
Insulation · Rugged Flex®

Style #/Color

102207-BLK/Black

102207-029/Shadow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL







## Loose Fit Washed Duck Insulated Active Jac

**Model No. J130-M**

**SAP No. 104050**

12-ounce, 100% ringspun cotton washed duck · Nylon lining quilted to 80g 3M™ Thinsulate™ insulation in body, sleeves, and hood · Attached hood with low profile adjustment at hood hem · Updated lower front pockets with brushed tricot lining and reinforced bottoms · Pen stall in wearer's right, lower front pocket · Two interior pockets · Cordura®-reinforced sleeve hem with interior rib-knit storm cuffs · Elbow pleats for ease of movement · Triple-stitched main seams · Back Length: Large Regular: 28 1/2 inches · Imported · *Prev. Name:* J130 Washed Duck Active Jac

BLK	BRN	I26
-----	-----	-----

Style #/Color  
104050-BLK/Black  
104050-BRN/Carhartt Brown  
104050-I26/Navy

MADE WITH  
**3M** THINSULATE™  
Insulation (80g)

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Loose Fit Washed Duck Sherpa-Lined Coat

**Model No. OC4293-M**

**SAP No. 104293**

12-ounce, 100% ringspun cotton washed duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 31 inches; Large Tall: 33 inches · Replaces C61 · Imported · *Prev. Name:* Washed Duck Sherpa-Lined Coat

BLK	DKB
-----	-----

Style #/Color  
104293-BLK/Black  
104293-DKB/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Loose Fit Washed Duck Sherpa-Lined Mock-Neck Vest

**Model No. OV4277-M**

**SAP No. 104277**

12-ounce, 100% ringspun cotton washed duck · Sherpa lining · Map pocket on left chest with zipper closure · Two large, sherpa-lined front pockets · Two inside pockets · Drop tail · Triple-stitched main seams · Back length: Large Regular 29.25 inches; Large Tall: 31.25 inches · Replaces V33 · Imported · *Prev. Name:* Washed Duck Sherpa-Lined Mock Neck Vest

BLK	BRN	I26
NEW		

Style #/Color  
104277-BLK/Black  
104277-BRN/Carhartt Brown  
104277-I26/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Loose Fit Firm Duck Insulated Flannel-Lined Active Jac

**Model No. OJ0140-M**

**SAP No. J140**

12-ounce, firm-hand, 100% ringspun cotton duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with drawcord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Made in the USA of US and imported parts · *Prev. Name:* Quilt-Flannel-Lined Firm Duck Active Jac

**BLK**

**BRN**

**DNY**

Style #/Color

J140-BLK/Black

J140-BRN/Carhartt Brown

J140-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Loose Fit Firm Duck Insulated Traditional Coat

**Model No. OC0003-M**

**SAP No. C003**

12-ounce, firm-hand, 100% ringspun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center-front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches · Imported · *Prev. Name:* Firm Duck Traditional Coat

**BLK**

**BRN**

**DNY**

Style #/Color

C003-BLK/Black

C003-BRN/Carhartt Brown

C003-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Firm Duck Insulated Hood

**Model No. OH2368-M**

**SAP No. 102368**

12-ounce, firm-hand, 100% ringspun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Hook-and-loop chin strap closure · Hook-and-loop adjustable front opening · Adjustable draw cord with cord lock · Three-piece hood construction · Triple-stitched main seams · Imported · *Prev. Name:* Arctic Quilt-Lined Firm Duck Hood

**001**

**211**

**410**

Style #/Color

102368-001/Black

102368-211/Carhartt Brown

102368-410/ Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●





## Relaxed Fit Duck Bib Overall

**Model No. R01-M**

**SAP No. 102776**

12-ounce, 100% cotton ringspun duck · Adjustable front elastic suspenders with webbing slider on straps · Updated bib pocket style holds electronics securely · Stretch side panels for more precise fit · Ledge pockets · Double back pockets · Updated chap front for protection and comfort · Kick panels · Ruler pocket on wearers left side · Hammer loop on right side · True fit · Triple-stitched main seams · Metal rivets at vital stress points · Replaces R01 · Imported · *Prev. Name:* Duck Bib Overalls

001

211

412

Style #/Color  
102776-001/Black  
102776-211/Carhartt Brown  
102776-412/Navy

		WAIST													
		28	30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28														
	30														
	32														
	34														
	36														



## NEW Loose Fit Firm Duck Insulated Bib Overall

**Model No. OR4393-M**

**SAP No. 104393**

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight polyester insulation · Adjustable front-elastic suspenders · Updated multi-compartment bib pocket with zipper closure · Zipper Fly · Two large lower-front pockets · Hammer loop on the wearers right leg · Seam-to-seam chap style double front construction · Double front knee construction with bottom cleanouts that can accommodate knee pads · Ankle-to-thigh leg zippers with storm flaps and snap closures · Cordura® kick panels · Two reinforced back pockets · Triple stitched main seams · Metal rivets vital at stress points · Imported

BLK

BRN

Style #/Color  
104393-BLK/Black  
104393-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								SHORT
								TALL





KNIT SHIRTS

SWEATS

WOMEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





# ACCESSORIES

FINISH THE UNIFORM TO FINISH THE JOB STRONG.







## Knit Cuffed Beanie

**Model No. A18-M**

**SAP No. A18**

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front · Imported · *Prev. Name:* Acrylic Watch Hat

BLK	BLM	BOG	BRN
CLH	HGY	NAVY	

Style #/Color

A18-BLK/Black

A18-BLM/Brite Lime

A18-BOG/Brite Orange

A18-BRN/Carhartt Brown

A18-CLH/Coal Heather

A18-HGY/Heather Gray

A18-NAVY/Navy



## Fleece 2-in-1 Hat

**Model No. AH0202-M**

**SAP No. A202**

100% polyester fleece · 92% polyester/8% spandex face mask with Fast Dry® technology to wick away sweat for comfort

· Mask can be tucked up into hat when not in use · Carhartt label sewn on front · Imported · *Prev. Name:* Fleece

2-in-1 Headwear

BLK	DKB	CHH	412
-----	-----	-----	-----

Style #/Color

A202-BLK/Black

A202-DKB/Dark Brown

A202-CHH/Charcoal Heather

A202-412/Navy



## NEW Force Helmet-Liner

**Model No. AH0267-M**

**SAP No. A267**

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full-facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back · Imported · *Prev. Name:* Force Helmet Liner Mask

BLK	029
-----	-----

Style #/Color

A267-BLK/Black

A267-029/Shadow





## Canvas Cap

**Model No. AH3938-M**

**SAP No. 103938**

100% cotton washed canvas · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Carhartt label sewn on side · Carhartt embroidered on back closure · One size fits all · Imported

001

211

039

412

Style #/Color  
 103938-001/Black  
 103938-211/Carhartt Brown  
 103938-039/Gravel  
 103938-412/Navy



## Rugged Professional™ Series Canvas Mesh Back Cap

**Model No. AH3056-M**

**SAP No. 103056**

8-ounce, Rugged Flex® Canvas: 59% cotton/39% polyester/2% spandex · 100% polyester mesh back · Carhartt Force® sweatband fights odors and Fastdry® wicks moisture · Adjustable fit with plastic closure · One size fits all · Imported

001

253

412

029

Style #/Color  
 103056-001/Black  
 103056-253/Dark Khaki  
 103056-412/Navy  
 103056-029/Shadow





# WOMEN'S GEAR

PROVEN CARHARTT PERFORMANCE  
BUILT EXCLUSIVELY FOR WOMEN.

KNIT SHIRTS

SWEATS

WORK SHIRTS

WORK JEANS, PANTS & SHORTS

RAINFIELD & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





## Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt

**Model No. K87-W**

**SAP No. 103067**

6.75-ounce, 100% cotton jersey · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported · *Prev. Name:* WK87 Workwear Pocket Short-Sleeve T-Shirt

034

412

001

Style #/Color  
103067-034/Heather Gray\*  
103067-412/Navy  
103067-001/Black

\*Heather Gray fiber content is 90% cotton/10% polyester.

XS	S	M	L	XL	XXL	1X	2X	3X	4X	
●	●	●	●	●	●					REGULAR
						●	●	●		PLUS



## Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt

**Model No. TK0126-W**

**SAP No. 103244**

6.75-ounce, 100% cotton jersey · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported · *Prev. Name:* WK126 Workwear Pocket Long-Sleeve T-Shirt

001

034

412

Style #/Color  
103244-001/Black  
103244-034/Heather Gray\*  
103244-412/Navy

\*Heather Gray fiber content is 90% cotton/10% polyester.

XS	S	M	L	XL	XXL	1X	2X	3X	4X	
●	●	●	●	●	●					REGULAR
						●	●	●		PLUS



## Relaxed Fit Midweight Short-Sleeve Pocket Polo

**Model No. TK0570-W**

**SAP No. 104229**

6.75-ounce, 62% polyester/38% cotton pique · Color-fast fabric with stain-release finish · Stain Breaker® technology releases stains · No-roll rib-knit collar · Button front placket · Left-chest Contractor's Work Pocket · Princess seams for a flattering fit · Drop-tail hem for added coverage · Imported

HGY

NVY

Style #/Color  
104229-HGY/Heather Gray  
104229-NVY/Navy

XS	S	M	L	XL	XXL	1X	2X	3X	
●	●	●	●	●	●				REGULAR
						●	●		PLUS



## Relaxed Fit Midweight Full-Zip Sweatshirt

Model No. TS0122-W

SAP No. 102788

10.5-ounce, 55% cotton/45% polyester · Zip-front with attached three-piece hood · Front handwarmer pockets · Ribbed cuffs and waistband · Imported · *Prev. Name:* Clarksburg Full-Zip Hooded Sweatshirt

001

CRH

412

Style #/Color

102788-001/Black

102788-CRH/Carbon Heather

102788-412/Navy

XS	S	M	L	XL	XXL	1X	2X	3X	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	PLUS



## Rugged Professional™ Series Relaxed Fit Canvas Long Sleeve Work Shirt

Model No. TW2538-W

SAP No. 103106

5-ounce, Rugged Flex® Canvas: 58% cotton/39%polyester/3% Spandex · Long sleeves include adjustable cuffs and extended doghouse placket with button closure · Triple-needle yoke and side seams · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Button-down collar dyed to match buttons · Two chest pockets with button closure · Left chest includes generous hidden map pocket with zip closure · Durable mesh internal pocket

001

253

412

Style #/Color

103106-001/Black

103106-253/Dark Khaki

103106-412/Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



## Rugged Professional™ Series Relaxed Fit Canvas Short Sleeve Work Shirt

Model No. TW2537-W

SAP No. 103105

5 oz. Rugged Flex® Canvas: 58% cotton/39%polyester/3% Spandex · Triple-needle yoke and side seams · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Button-down collar dyed to match buttons · Two chest pockets with button closure · Left chest includes generous hidden map pocket with zip closure · Durable mesh internal pocket

001

253

412

Style #/Color

103105-001/Black

103105-253/Dark Khaki

103105-412/Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•





## Rugged Flex® Loose Fit Jean

**Model No. BD2731-W**

**SAP No. 102731**

12-ounce, 98% cotton/2% spandex · Easy fit through the hip and thigh · Rugged Flex® durable stretch technology for ease of movement · Mid front rise; sits just below the waist · Higher back rise for added coverage · Straight leg opening · Imported · *Prev. Name:* Original Fit Blaine Jean

**470**

Style #/Color  
102731-470/Bluestone

		2	4	6	8	10	12	14	16	18
INSEAM	SHORT 30									
	REGULAR 32									
	TALL 34									
		16W	18W	20W	22W	24W	26W			
PLUS	INSEAM 31									



## Rugged Flex® Loose Fit Canvas Work Pant

**Model No. BN2080-W**

**SAP No. 102080**

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Mid-rise; sits slightly below the waist · Easy fit through the hip and thigh · Utility pockets and hammer loop · Straight leg · Triple-stitched main seams · Imported · *Prev. Name:* Rugged Flex® Original Fit Crawford Pant

**DKH**

**412**

Style #/Color  
102080-DKH/Dark Khaki  
102080-412/Navy

		2	4	6	8	10	12	14	16	18
INSEAM	SHORT 30									
	REGULAR 32									
	TALL 34									
		16W	18W	20W	22W	24W	26W			
PLUS	INSEAM 31									



## Rugged Professional™ Series Rugged Flex® Loose Fit Canvas Work Pant

**Model No. BN3109-W**

**SAP No. 103104**

8-ounce, Rugged Flex® Canvas: 59% cotton/39% polyester/2% spandex · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Generous front pockets with extra-large coin pocket on right side · Cell-phone pocket on right side · Rear patch pockets with reinforcements · #5 YKK metal zipper

**001**

**253**

**412**

**029**

Style #/Color  
103104-001/Black  
103104-253/Dark Khaki  
103104-412/Navy  
103104-029/Shadow

2	4	6	8	10	12	14	16	18	
									SHORT
									REGULAR
									TALL



## Rugged Professional™ Series Rugged Flex® Loose Fit Canvas Work Short

Model No. BS3111-W

SAP No. 103103

8-ounce, Rugged Flex® Canvas: 59% cotton/39% polyester/2% spandex · Superior colorfastness · Stain Breaker® technology and wrinkle-resistance for easy care · Generous front pockets with extra-large coin pocket on right side · Cell-phone pocket on right side · Rear patch pockets with reinforcements · #5 YKK metal zipper · 10-inch inseam

001

253

412

029

Style #/Color

103103-001/Black

103103-253/Dark Khaki

103103-412/Navy

103103-029/Shadow

2	4	6	8	10	12	14	16	18
•	•	•	•	•	•	•	•	•

REGULAR



## Storm Defender® Relaxed Fit Heavyweight Jacket

Model No. OJ2382-W

SAP No. 102382

4.8-ounce, 100% nylon with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · 100% polyester mesh lining in body and 100% nylon taffeta lining in sleeves · Fully taped seams · Detachable three-piece hood with drawcord and barrel lock adjusters · Two-way zipper with snap-front storm placket · Two front pockets with zipper closures, two lower-front pockets with flaps and snaps, zipper-secured side entry and two interior pockets · Articulated elbows · Hook-and-loop adjustable cuffs · Interior storm cuffs with thumbholes · Adjustable hem with drawcord and barrel lock adjusters · Drop-tail adds coverage · Triple-stitched main seams · Back length: 31.5 inches · Imported · Prev. Name: Shoreline Jacket

001

Style #/Color

102382-001/Black/Asphalt lining

XS	S	M	L	XL	XXL	1X	2X	3X
•	•	•	•	•	•	•	•	•

REGULAR

PLUS



## Rain Defender® Relaxed Fit Lightweight Insulated Jacket

Model No. OJ314-W

SAP No. 104314

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® · Nylon lining quilted to 100 gram polyester insulation · Wind Fighter® technology tames the wind · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Hook-and-loop adjustable cuffs · Drawcord adjustable hem · Triple-stitched main seams · Drop tail · Back length: 27 inches · Imported

BLK

I26

Style #/Color

104314-BLK/Black

104314-I26/Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•





## Rain Defender® Nylon Insulated Mock-Neck Vest

**Model No. OV315-W**

**SAP No. 104315**

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® · Nylon lining quilted to 100 gram polyester insulation · Wind Fighter® technology tames the wind · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Drawcord adjustable hem · Triple-stitched main seams · Drop tail · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

I26	N04
	NEW

Style #/Color  
104315-I26/Navy  
104315-N04/Black

XS	S	M	L	XL	XXL
●	●	●	●	●	●

## Loose Fit Washed Duck Insulated Active Jac

**Model No. J130-W**

**SAP No. 104053**

12-ounce, 100% ring spun cotton washed duck · Nylon lining quilted to 80g 3M™ Thinsulate™ insulation in body, sleeves, and hood · Attached hood with low profile adjustment at hood hem · Lower front pockets with brushed tricot lining and reinforced bottoms · Pen stall on wearer's right lower front pocket · Two interior pockets · Cordura® reinforced sleeve hems with interior rib-knit storm cuffs · Elbow pleats for ease of movement · Back Length: 27.5 inches · Triple-stitched main seams · Replaces WJ130 · *Prev. Name:* Washed Duck Insulated Active Jac

BLK	BRN	I26

Style #/Color  
104053-BLK/Black  
104053-BRN/Carhartt Brown  
104053-I26/Navy

MADE WITH  
**3M** THINSULATE™  
Insulation

XS	S	M	L	XL	1X	2X	3X
●	●	●	●	●	●	●	●

REGULAR  
PLUS





## Relaxed Fit Washed Duck Sherpa-Lined Mock Neck Vest

Model No. **OV4277-W**

SAP No. **104224**

12-ounce, 100% cotton washed duck · Sherpa lining · Zipper-secured chest map pocket, two lower-front pockets and two interior pockets · Drop-tail adds coverage · Triple-stitched main seams · Back length: 25 inches · Replaces WV001 · Imported · *Prev. Name:* Washed Duck Sherpa-Lined Mock Vest

211	BLK
NEW	NEW

Style #/Color  
104224-211/Carhartt Brown  
104224-BLK/Black

XS	S	M	L	XL	XXL	1X	2X	3X	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	PLUS



## Relaxed Fit Washed Duck Insulated Bib Overall

Model No. **OR4031-W**

SAP No. **104049**

12-ounce, 100% cotton ring spun washed duck · Adjustable front-elastic suspenders with webbing slider on straps · Bib pocket style holds electronics securely · Stretch side panels for increased range of motion and comfort · Ledge pockets · Reinforced back pockets · Double-front construction with cleanout bottoms that accommodate knee pads · Cordura® reinforced 360° kick panels · 3M™ Thinsulate™ insulation throughout legs · Ankle-to-knee leg zippers · Triple-stitched main seams · Imported · *Prev. Name:* Quilt-Lined Washed Duck Bib Overall

I26	BLK
	NEW

Style #/Color  
104049-I26/Navy  
104049-BLK/Black

LENGTH	XS 2	S 4-6	M 8-10	L 12-14	XL 16-18	XXL 20
SHRT 29	●	●	●	●	●	●
REG 31	●	●	●	●	●	●
TALL 33	●	●	●	●	●	●

MADE WITH  
**3M** THINSULATE™  
Insulation (Polyester)



KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINFWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





# FLAME RESISTANT

PURPOSE-BUILT FOR HAZARDOUS CONDITIONS,  
HARSH WEATHER AND THE HARDEST JOBS ON EARTH.



## Flame-Resistant Force Short-Sleeve T-Shirt

SAP No. 102903

**CAT 1**  
ATPV  
(CAL/CM²)  
7.4

**RELAXED FIT**

6-ounce, 93% cotton / 7% spandex knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · FastDry® technology keeps you cool for all day comfort · Spandex-reinforced rib-knit crewneck · Side-seam construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 1 labels sewn on side seam · Imported

410	051	250
-----	-----	-----

Style #/Color  
102903-410/Dark Navy  
102903-051/Light Gray  
102903-250/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Force Long-Sleeve T-Shirt

SAP No. 102904

**CAT 1**  
ATPV  
(CAL/CM²)  
7.4

**RELAXED FIT**

6-ounce, 93% cotton / 7% spandex knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · Spandex-reinforced rib-knit crewneck · Side-seam construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 1 labels sewn on side seam · Imported

410	051	250
-----	-----	-----

Style #/Color  
102904-410/Dark Navy  
102904-051/Light Gray  
102904-250/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Force Cotton Short-Sleeve T-Shirt

SAP No. 100234

**CAT 2**  
ATPV  
(CAL/CM²)  
8.9

**ORIGINAL FIT**

6.75-ounce, FR jersey knit: 100% cotton · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Imported

051	410
-----	-----

Style #/Color  
100234-051/Light Gray  
100234-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL





## Flame-Resistant Force Cotton Long-Sleeve T-Shirt

SAP No. 100235

**CAT 2** **ORIGINAL FIT** Flame-Resistant Carhartt Force® Cotton Long-Sleeve T-Shirt · Meets the performance requirements of NFPA 70E/ASTM F1506 · Built with Force technology to wick sweat, dry fast, and fight odors · FastDry® technology keeps you cool for all day comfort · Rib-knit crewneck · Side-seam construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Left chest pocket · Imported

410

051

250

465

Style #/Color  
100235-410/Dark Navy  
100235-051/Light Gray  
100235-250/Khaki  
100235-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Force Cotton Long-Sleeve Henley

SAP No. 100237

**CAT 2** **ORIGINAL FIT** 6.75-ounce, 100% cotton FR jersey knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · FastDry® technology keeps you cool for all day comfort · Side-seam construction minimizes twisting · Rib-knit henley collar with three-button placket · Left chest pocket · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Imported

410

051

250

465

Style #/Color  
100237-410/Dark Navy  
100237-051/Light Gray  
100237-250/Khaki  
100237-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Force Cotton Hybrid Shirt

SAP No. 101698

**CAT 2** **ORIGINAL FIT** 6.75-ounce, 100% cotton FR jersey knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · FastDry® technology keeps you cool for all day comfort · Triple-stitched main seams · Side-seamed construction minimizes twisting · Button down collar and front; Flame-resistant melamine buttons · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Extended sleeve plackets with two-button adjustable cuffs · Two chest pockets with button closure · Imported

410

051

250

465

Style #/Color  
100235-410/Dark Navy  
100235-051/Light Gray  
100235-250/Khaki  
100235-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant High-Visibility Force Hybrid Shirt Class 3

SAP No. 102843

CAT 2  
ATPV  
(CAL/CM²)  
8.9

**ORIGINAL FIT** 6.75-ounce, pique knit: 48% modacrylic/37% lyocell/15% aramid · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Dark Navy color blocking in high wear areas to hide dirt · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-stitched main seams · Side-seamed construction minimizes twisting · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · ANSI Class 3, Type R compliant, 3M™ Scotchlite™ Reflective Material; segmented trim #5535 maintains performance through 65 home launderings · Meets ANSI/ISEA 107 · Meets ANSI Class 3, Type R visibility standards · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

323

Style #/Color  
102843-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



## Flame-Resistant High-Visibility Force Long-Sleeve T-Shirt Class 3

SAP No. 102905

CAT 2  
ATPV  
(CAL/CM²)  
8.2

**ORIGINAL FIT** 6.75-ounce, pique knit: 48% modacrylic/37% lyocell/15% aramid · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Dark navy color blocking in high wear areas to hide dirt · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · ANSI Class 3, Type R compliant, 3M™ Scotchlite™ Reflective Material; segmented trim #5535 maintains performance through 65 home launderings · Meets ANSI/ISEA 107 · Meets ANSI Class 3, Type R visibility standards · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

323

Style #/Color  
102905-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL







LEADING  
THE FIGHT  
AGAINST HEAT  
EXHAUSTION,  
WITH FULL FORCE.





**EACH YEAR, AN ESTIMATED SIX MILLION WORKERS ARE EXPOSED TO HEAT STRESS ON THE JOB. AND IT CAN SIDELINE MEMBERS OF YOUR CREW, OR WORSE. WE'RE LEADING THE FIGHT AGAINST HEAT EXHAUSTION AND LOSS IN PRODUCTIVITY DUE TO HIGH TEMPS.**

The recent introduction of our FR Force® Lightweight Long Sleeve Shirt – the lightest, most breathable FR shirt in Carhartt history, marks a new high point in PPE technology. Its 4.7 oz fabric is engineered for the ultimate in breathability and moisture wicking performance. With fast-drying, stain resistance, and odor fighting properties and built-in. Along with our Force Pocket Tee, get these same proven attributes for heat-fighting protection in a T-shirt..

Outfit your employees with these critical tools to combat heat exhaustion this summer. And keep them safe, comfortable and productive to outwork them all.



## Flame-Resistant Hooded Sweatshirt

SAP No. 102907

CAT 2
EBT (CAL/CM <sup>2</sup> ) 9.9

**ORIGINAL FIT** 13-ounce, FR fleece: 56% modacrylic/34% lyocell/10% aramid blend with Rain Defender® durable water repellent · Meets the performance requirements of NFPA 70E/ASTM F1506 and is UL® Classified to NFPA 2112 · Attached three-piece hood with adjustable FR drawcord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Front hand-warmer pocket with interior media pocket · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Imported

410

Style #/Color  
102907-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Flame-Resistant Heavyweight Zip Front Sweatshirt

SAP No. 102908

CAT 2
EBT (CAL/CM <sup>2</sup> ) 9.9

**ORIGINAL FIT** 13-ounce, FR 56% modacrylic / 34% lyocell / 10% aramid FR fleece · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Rain Defender® durable water repellent (DWR) · Two front hand-warmer pockets with interior media pocket · Attached hood with adjustable FR drawcord closure · Vislon® front zip with Nomex® FR tape · Spandex-reinforced rib-knit cuffs and waist Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket Two front handwarmer pockets with inner media pocket Inner hook-and-loop pocket · Imported

410

Style #/Color  
102908-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL





Knit Shirts

Sweats

Woven Shirts

Work Jeans, Pants & Shorts

Rainwear & Outerwear

Accessories

Women's Gear

FR

FR - Women's

High-Viz

Licenses

Additional Info



## FR FORCE® LIGHTWEIGHT LONG SLEEVE SHIRT

THE LIGHTEST,  
MOST BREATHABLE  
FR SHIRT IN  
CARHARTT HISTORY.



## Flame-Resistant Original-Fit Lightweight Long-Sleeve Button-Front Shirt

Model No. TW4138-M

SAP No. 104138

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 8.6

**ORIGINAL FIT** 4.7-ounce, 50% viscose / 33% meta-aramid / 10% nylon / 5% para-aramid / 2% antistat FR twill · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · FastDry® technology keeps you cool for all day comfort · Triple-stitched main seams · Breathable honeycomb weave · Wrinkle resistant, anti-static, colorfast fabric · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112 / CAT 2 label sewn on sleeve placket · Two chest pockets with button closures; Tradesman double-layer pocket on left chest · Imported

GRY	437	DKH	I26
-----	-----	-----	-----

Style #/Color  
104138-GRY/Gray  
104138-437/Steel Blue  
104138-DKH/Dark Khaki  
104138-I26/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Lightweight Twill Shirt

SAP No. FRS003

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 8.7

**ORIGINAL FIT** 6-ounce, 88% cotton / 12% high-tenacity nylon FR twill · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Button-down collar and front; Flame-resistant melamine buttons · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Extended sleeve plackets with two-button adjustable cuffs · Two chest pockets with flaps and button closures · Imported

DNY	KHI	GRY	465
-----	-----	-----	-----

SStyle #/Color  
FRS003-DNY/Dark Navy  
FRS003-KHI/Khaki  
FRS003-GRY/Gray  
FRS003-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Classic Twill Shirt

SAP No. FRS160

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 8.2

**ORIGINAL FIT** 7-ounce, 88% cotton / 12% high-tenacity nylon FR twill · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Triple-stitched main seams · Button-down collar and front; Flame-resistant melamine buttons · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Extended sleeve plackets with adjustable two-button cuffs · Two chest pockets with flaps and button closures · Imported

DNY	KHI	GRY	MBL
-----	-----	-----	-----

Style #/Color  
FRS160-DNY/Dark Navy  
FRS160-KHI/Khaki  
FRS160-GRY/Gray  
FRS160-MBL/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



Flame-Resistant Canvas Shirt Jac

SAP No. 100432

CAT 3  
ATPV  
(CAL/CM²)  
34

**ORIGINAL FIT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · 7-ounce, FR twill lining:  
88% cotton/12% high-tenacity nylon · Meets the performance requirements of NFPA 70E and ASTM F1506  
· UL® Classified to NFPA 2112 · Antique-finish metal snaps throughout · Two chest pockets with rivet  
reinforcements · Adjustable two-snap cuffs with extended plackets · Carhartt FR label sewn on left pocket; NFPA 2112/  
CAT 3 label sewn on sleeve placket · Imported

001	201	316
-----	-----	-----

Style #/Color  
100432-001/Black  
100432-201/Dark Brown  
100432-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL







## Flame-Resistant Signature Denim Jean – Relaxed Fit

SAP No. FRB100

R

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 16

11.75-ounce, FR denim: 100% cotton · Comfortable fit through the seat and thigh with room to move · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Double-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; Carhartt FR and NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

DNM

Style #/Color  
FRB100-DNM/Denim

INSEAM	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																
32																
34																
36																



## Flame-Resistant Signature Denim Dungaree

SAP No. FRB13

L

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 16

11.75-ounce, 100% cotton FR denim · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Sits slightly above the waist · More room to move with a comfortable fit through the seat and thigh and a straight leg opening · Triple-stitched main seams · Brass zipper fly with Nomex® FR zipper tape · Arc-resistant button closure at waist · Garment-washed for a soft finish · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband · Multiple utility pockets · Left leg utility band · Imported

DNM

Style #/Color  
FRB13-DNM/Denim

INSEAM	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																
32																
34																
36																



## Flame-Resistant Rugged Flex® Jean – Straight Fit

SAP No. 101814

S

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 17

12.5 ounce, 99% cotton / 1% spandex FR denim · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built to move with Rugged Flex® stretch technology · Sits at the waist · Enough room to move with a closer-to-the-body fit through the seat and thigh and a straight leg opening · Brass zip fly with Nomex® FR zipper tap · Arc-resistant button closure at waist · Garment-washed for a soft finish · Carhartt FR label sewn on back pocket; NFPA 2112 / CAT 2 label sewn on coin pocket · Two reinforced back pockets · Imported

972

Style #/Color  
101814-972/Deep Indigo Wash

INSEAM	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
30																
32																
34																
36																





Flame-Resistant Force Rugged Flex® Relaxed Fit Utility Jean

Model No. BD4633-M

SAP No. 104633

CAT 2

EBT  
(CAL/CM²)  
12

11-ounce, 69% cotton / 29% modacrylic / 1% elastane / 1% aramid FR denim · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built to move with Rugged Flex stretch technology · Built with Force technology to wick sweat and dry fast · FastDry® technology keeps you cool for all day comfort · Sits at the waist · More room to move with a comfortable fit through the seat and thigh and a straight leg opening · Strong sewn-on-seam belt loops · Strong sewn-on-seam belt loops · Carhartt FR label sewn on back pocket; NFPA 2112 / CAT 2 label sewn on waistband · Reinforced front slash pockets · Two back pockets · Multiple tool and utility pockets · Imported

I32

Style #/Color  
104633-I32/Boulder

	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30															
	32															
	34															
	36															



Flame-Resistant Canvas Pant

SAP No. FRB159

CAT 2

ATPV  
(CAL/CM²)  
12

8.5-ounce, 88% cotton / 12% high-tenacity nylon FR canvas · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Sits slightly above the waist · Our roomiest cut with a generous fit through the seat and thigh and a straight leg opening · Triple-stitched main seams · Brass zipper fly with Nomex® FR zipper tape · Arc-resistant button closure at waist · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Multiple utility pockets; Cell phone pocket · Two reinforced back pockets · Imported

DNY

GKH

MOS

Style #/Color  
FRB159-DNY/Dark Navy  
FRB159-GKH/Golden Khaki  
FRB159-MOS/Moss

	WAIST															
	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30															
	32															
	34															
	36															





## Flame-Resistant Canvas Cargo Pant

SAP No. FRB240



8.5-ounce, 88% cotton / 12% high-tenacity nylon FR canvas · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · More room to move with a comfortable fit through the seat and thigh and a straight leg opening · Triple-stitched main seams · Brass zipper fly with Nomex® FR zipper tape · Arc-resistant button closure at waist · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Two large side cargo pockets with pen slots · Two reinforced back pockets · Imported



Style #/Color  
FRB240-DNY/Dark Navy  
FRB240-GKH/Golden Khaki  
FRB240-BLK/Black

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																



## Flame-Resistant Rugged Flex® Relaxed Fit Canvas Five-Pocket Work Pant

Model No. BN2517-FRM

SAP No. 104204



9-ounce, 98% cotton/2% spandex canvas · Meets the performance requirements of NFPA 70E/ASTM F1506 and is UL® Classified to NFPA 2112 · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with room to move · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Left-leg multi-utility pocket · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Imported



Style #/Color  
104204-DKH/Dark Khaki  
104204-I26/Navy  
104204-029/Shadow

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																



## Flame-Resistant Rugged Flex® Relaxed Fit Canvas Cargo Pant

Model No. BN3547-FRM

SAP No. 104205



9-ounce, 98% cotton/2% spandex canvas · Meets the performance requirements of NFPA 70E/ASTM F1506 and is UL® Classified to NFPA 2112 · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Secure cargo pocket with utility pocket and cell phone storage · Reinforced Dungaree back pockets · Stronger sewn-on-seam belt loops · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Imported



Style #/Color  
104205-DKH/Dark Khaki  
104205-I26/Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																





Knit Shirts

Sweats

Women's Shirts

Work Jeans, Pants & Shorts

Rainwear & Outerwear

Accessories

Women's Gear

FR

FR - Women's

High-Viz

Licenses

Additional Info



**FR RUGGED FLEX® RELAXED FIT  
CANVAS WORK PANT**

**BORN TO WORK,  
BUILT TO STRETCH  
TO EVERY EXTREME  
THE JOB DEMANDS.**





# Flame-Resistant Washed Duck Work Dungaree

SAP No. 100791

**CAT 2** 11-ounce, FR duck: 88% cotton/12% nylon · Meets the performance requirements of NFPA 70E and ASTM F1506 · UL® classified to NFPA 2112 · Loose fit sits at the waist · Generous fit through the seat and thigh with the most room to move · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Left-leg utility band · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

001	246	410
-----	-----	-----

Style #/Color  
100791-001/Black  
100791-246/Mid Brown  
100791-410/Dark Navy

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																





## Flame-Resistant Duck Traditional Coat

SAP No. 101618

**CAT 4**  
ATPV  
(CAL/CM²)  
54

**HEAVYWEIGHT**

13-ounce, 100% cotton FR duck · 11.5-ounce FR quilted twill lining; FR modacrylic batting insulation for warmth · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Under-collar hood snaps for optional hood · Two chest pockets · Two inner patch pockets with FR hook-and-loop closures · Back length: Large regular: 31.5"; Large tall: 33.5" · Imported

410

211

001

Style #/Color

101618-410/Dark Navy

101618-211/Carhartt Brown

101618-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Duck Active Jac

SAP No. 101621

**CAT 4**  
ATPV  
(CAL/CM²)  
54

**HEAVYWEIGHT**

13-ounce, 100% cotton FR duck · 11.5-ounce FR quilted twill lining; FR modacrylic batting insulation for warmth · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Quilt-lined hood with adjustable Nomex® FR drawcord · Brass front zipper with Nomex® FR zipper tape; Inner and outer hook-and-loop storm flaps for electric-arc protection · Nomex® FR rib-knit cuffs and waistband · Carhartt FR label sewn on front pocket; NFPA 2112/CAT 4 label sewn on zipper flap · Two lower-front pockets · Two inner patch pockets with FR hook-and-loop closures · Back length: Large regular: 29"; Large tall: 31" · Imported

211

410

001

Style #/Color

101621-211/Carhartt Brown

101621-410/Dark Navy

101621-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Flame-Resistant Mock-Neck Vest

SAP No. 101029

**CAT 4**  
ATPV  
(CAL/CM²)  
43

**MIDWEIGHT**

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon · meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · FR Sherpa lining · Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection · Two large front pockets · Two inside pockets · Drop tail for added coverage · Back length: Large Regular 27.75 inches; Large Tall: 29.25 inches · Carhartt FR and NFPA 2112/CAT 4 labels sewn on left-front pocket · Imported

211

410

Style #/Color

101029-211/Carhartt Brown

101029-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL





## Flame-Resistant Duck Bib Lined Overall

SAP No. 101626

CAT 4	CAT 2
ATPV (CAL/CM <sup>2</sup> ) 54	ATPV (CAL/CM <sup>2</sup> ) 16
Lined	Unlined

**HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · 11.5-ounce FR quilted twill lining; FR modacrylic batting insulation for warmth · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · High back with suspenders and FR side-release buckles · FR melamine buttons at waist · Carhartt FR and NFPA 2112/CAT 4 labels sewn on front pocket · Multi-compartment bib pocket · Multi tool and utility pockets · Two large lower-front pockets · Two reinforced back pockets · Double-layer knees with openings for adding knee pads and cleaning out debris · Ankle-to-thigh brass leg zips with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Imported

211	410	001
-----	-----	-----

Style #/Color  
101626-211/Carhartt Brown  
101626-410/Dark Navy  
101626-001/Black

	WAIST											
	30	32	34	36	38	40	42	44	46	48	50	52
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•
30	•	•	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•	•	•
36	•	•	•	•	•	•	•	•	•	•	•	•

See page 90 for additional sizing information.



## Flame-Resistant Duck Bib Overall

SAP No. 101627

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 16

**HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · High back with FR suspenders and FR side-release buckles · FR melamine buttons at waist · Carhartt FR and NFPA 2112/CAT 2 labels sewn on front pocket · Multi-compartment bib pocket · Two large lower-front pockets · Two reinforced back pockets · Multi tool and utility pockets · Double-layer knees with openings for adding knee pads and cleaning out debris · Ankle-to-above-knee brass leg zips with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Imported

211	410	001
-----	-----	-----

Style #/Color  
101627-211/Carhartt Brown  
101627-410/Dark Navy  
101627-001/Black

	WAIST											
	30	32	34	36	38	40	42	44	46	48	50	52
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•
30	•	•	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•	•	•
36	•	•	•	•	•	•	•	•	•	•	•	•

See page 90 for additional sizing information.



## Flame-Resistant Full Swing® Quick Duck® Coat

SAP No. 102182

CAT 3
ATPV (CAL/CM <sup>2</sup> ) 36

8.5 ounce, 8% cotton / 12% nylon FR Quick Duck® canvas · 150g 3M™ Thinsulate™ Platinum FR Insulation for warmth · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · All Full Swing® gear is built broken-in to help you move like you mean it 24/7 · Rain Defender® durable water repellent (DWR) · Triple-stitched main seams · Stand-up collar; Under-collar hood snaps for optional hood · Brass zipper front with Nomex® FR zipper tape; Inner and outer protective flaps with snap closure for electric-arc protection · Two-chest pockets with flaps and hidden snap closures; Two lower-front pockets with snap closures; Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures; Inside pocket with hook and loop closure · Internal rib-knit storm cuffs with ergonomically shaped sleeve hems · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left chest pocket · Back length: Large regular: 30"; Large tall: 32" · Imported

410	211
-----	-----

Style #/Color  
102182-410/Dark Navy  
102182-211/Carhartt Brown



S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Flame-Resistant Full Swing® Quick Duck® Jacket

SAP No. 102179

CAT 2
ATPV (CAL/CM²) 14

8.5-ounce, 88% cotton/12% nylon FR Quick Duck® canvas · 7-ounce, 88% cotton/12% high-tenacity FR twill lining · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Full Swing gear is built broken-in to help you move like you mean it 24/7 · Triple-stitched main seams · Stand-up collar · Vislon® front zipper with Nomex® FR zip tape; Protective inner flap · Adjustable cuffs with ergonomic shaped sleeve hem · Left-chest map pocket with zipper closure; Left sleeve upper arm pocket · Left-chest map pocket with zipper closure; Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Carhartt FR and NFPA 2112/CAT 2 labels sewn on lower front · Back length: Large regular: 29"; Large tall: 31" · Imported

211	410
-----	-----

Style #/Color  
102179-211/Carhartt Brown  
102179-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



## Flame-Resistant Quick Duck® Insulated Vest

SAP No. 103387

CAT 3
ATPV (CAL/CM²) 36

8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Two lower-front pockets with snap closure · Two inside patch pockets with FR hook-and-loop closures · Vislon® zipper front with Nomex® FR zipper-tape plus inside protective flap · Triple-stitched main seams · Back Length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 3 label sewn on side seam · Imported

211	410
-----	-----

Style #/Color  
103387-211/Carhartt Brown  
103387-410/Dark Navy



S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



## Flame-Resistant Quick Duck® Bib Overall / Quilt Lined

SAP No. 102691

CAT 3
ATPV (CAL/CM²) 36
Lined

CAT 2
ATPV (CAL/CM²) 9
Unlined

**MIDWEIGHT** 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · High back with suspenders and FR side-release buckles · Bib pocket with zipper closure · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Articulated knee enhances ease of movement · Multiple tool and utility pockets · Brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112 labels sewn on front pocket · Meets the performance requirements of NFPA 70E/ASTM F1506 and is UL® Classified to NFPA 2112 · Imported

410	211
-----	-----

Style #/Color  
102691-410/Dark Navy  
102691-211/Carhartt Brown

W A I S T		30	32	34	36	38	40	42	44	46	48	50	52	54
I N S E A M	28													
	30													
	32													
	34													
	36													

See page 90 for additional sizing information.





## Flame-Resistant Traditional Twill Coverall

SAP No. 101017

**CAT 2**  
**ATPV (CAL/CM<sup>2</sup>) 11**  
9-ounce, 100% cotton FR twill · Spread collar · Two chest pockets with flaps · Two pass-through pockets · Utility pocket · Brass front zipper with Nomex® FR zipper tape and inside and outside protective flaps · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Leg openings fit over boots for easy on and off · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410

250

033

Style #/Color  
101017-410/Dark Navy  
101017-250/Khaki  
101017-033/Gray

CHEST

34	36	38	40	42	44	46	48	50	52	54	56	58	60
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•

SHORT  
REGULAR  
TALL

See pages 122 & 123 for additional sizing information.



## Flame-Resistant Knit Watch Hat

SAP No. 102869

**CAT 2**  
**EBT (CAL/CM<sup>2</sup>) 19**  
55% modacrylic/45% cotton stretchable rib-knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · Carhartt FR patch sewn on brim · Imported

410

Style #/Color  
102869-410/Dark Navy

ONE SIZE FITS ALL



## Flame-Resistant Fleece 2-in-1 Hat

Model No. AH3519-M

SAP No. 103519

**CAT 2**  
**ATPV (CAL/CM<sup>2</sup>) 8.2**  
10-ounce, 44% modacrylic / 40% wool / 11% aramid / 5% lyocell Tecasafe® Plus FR fleece · Face mask: 6.75-ounce, 45% modacrylic / 35% lyocell / 20% aramid FR piqué · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Face mask: Built with Force technology to wick sweat and dry fast · Face mask: FastDry® technology keeps you cool for all day comfort · Face mask: FastDry® technology keeps you cool for all day comfort · Face mask extends below the neckline and stores below the chin · Carhartt FR label sewn on front · Imported

410

Style #/Color  
103519-410/Dark Navy

ONE SIZE FITS ALL



## Flame-Resistant Force Balaclava

SAP No. 103520

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 8.2

6.75-ounce, 45% modacrylic/35% lyocell/20% aramid FR pique knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · Built with Force technology to wick sweat and dry fast · FastDry® technology keeps you cool for all day comfort · Full facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Carhartt FR label sewn on front · Imported

410

Style #/Color  
103520-410/Dark Navy

ONE SIZE FITS ALL



## Flame-Resistant Duck Hood

SAP No. FRA265

CAT 4
ATPV (CAL/CM <sup>2</sup> ) 54

13-ounce, 100% cotton FR duck · 11.5-ounce FR quilted twill lining; FR modacrylic batting insulation for warmth · Meets the performance requirements of NFPA 70E/ASTM F1506 · Three-piece hood design for better fit · Adjustable Nomex® FR draw-cord · Chin protector with FR hook-and-loop closure · Arc-resistant snaps for attachment to FR outerwear only · Imported

DNY

BRN

BLK

Style #/Color  
FRA265-DNY/Dark Navy  
FRA265-BRN/Carhartt Brown  
FRA265-BLK/Black

ONE SIZE FITS ALL



## Flame-Resistant Quick Duck® Hood

SAP No. 102183

CAT 3
ATPV (CAL/CM <sup>2</sup> ) 36

8.5-ounce, 88% cotton/12% nylon FR Quick Duck® canvas · 150g 3M™ Thinsulate™ Platinum FR insulation · Meets the performance requirements of NFPA 70E/ASTM F1506 · Rain Defender® durable water repellent (DWR) · Three-piece hood design for better fit · Adjustable Nomex® FR drawcord with secure nylon lock · Specifically designed to snap onto FR Quick Duck® outerwear · Imported

410

211

Style #/Color  
102183-410/Dark Navy  
102183-211/Carhartt Brown

ONE SIZE FITS ALL







# WOMEN'S FLAME RESISTANT

PURPOSE-BUILT FOR HAZARDOUS CONDITIONS,  
HARSH WEATHER AND THE HARDEST JOBS ON EARTH.



## Women's Flame-Resistant Force Cotton Long-Sleeve Crew T-Shirt

SAP No. 102685

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 8.9

6.75-ounce, 100% cotton FR jersey knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · FastDry® technology keeps you cool for all day comfort · Rib-knit crewneck, collar, and cuffs · Left chest pocket · Mesh side panel provides added stretch and comfort · Droptail hem for added coverage · Carhartt FR label sewn on pocket; NFPA 2112/CAT 2 label sewn on front · Left-chest pocket · Imported

410

250

Style #/Color  
102685-410/Dark Navy  
102685-250/Khaki

XS	S	M	L	XL	XXL
●	●	●	●	●	●



## Women's Flame-Resistant Force Cotton Long-Sleeve Henley

SAP No. 102686

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 8.9

6.75-ounce, 100% cotton FR jersey knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · FastDry® technology keeps you cool for all day comfort · Rib-knit henley collar and cuffs · Mesh side panel provides added stretch and comfort · Droptail hem for added coverage · Carhartt FR label sewn on pocket; NFPA 2112/CAT 2 label sewn on front · Left-chest pocket · Imported

410

Style #/Color  
102686-410/Dark Navy

XS	S	M	L	XL	XXL
●	●	●	●	●	●



## Women's Flame-Resistant Force Cotton Hybrid Shirt

SAP No. 102687

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 8.9

6.75-ounce, 100% cotton FR jersey knit · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · Built with Force technology to wick sweat, dry fast, and fight odors · Triple-stitched main seams · Button-down collar with FR melamine button closure · Mesh side panel extends to back yoke for added stretch and comfort · Side-seam construction minimizes twisting · Two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Two chest pockets with button closure · Imported

250

410

465

Style #/Color  
102687-250/Khaki  
102687-410/Dark Navy  
102687-465/Medium Blue

XS	S	M	L	XL	XXL
●	●	●	●	●	●





## Women's Flame-Resistant Heavyweight Hooded Zip-Front Sweatshirt

SAP No. 102690

**CAT 2**  
**EBT**  
(CAL/CM<sup>2</sup>)  
**9.9**

3-ounce, 56% modacrylic / 34% lyocell / 10% aramid FR fleece · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Rain Defender® durable water repellent (DWR) · Attached three-piece hood with adjustable FR drawcord closure · Vislon® front zipper with Nomex® FR zipper tap · Spandex-reinforced rib-knit cuffs and waist · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Two front hand-warmer pockets with interior media pocket · Inside patch pocket with hook-and-loop closure · Imported

410

Style #/Color  
102690-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



## Women's Flame-Resistant Force Relaxed Fit Lightweight Long-Sleeve Button-Front Shirt

Model No. TW4138-W

SAP No. 104147

**CAT 2**  
**ATPV**  
(CAL/CM<sup>2</sup>)  
**8.6**

4.7-ounce, 50% lenzing / 38% aramid / 10% polyamide / 2% antistat FR twill · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built with Force technology to wick sweat, dry fast, and fight odors · Triple-stitched main seams · Button-down collar with FR melamine button closure · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Two chest pockets button closures · Imported · Imported

437

DKH

GRY

I26

Style #/Color  
104147-437/Steel Blue  
104147-DKH/Dark Khaki  
104147-GRY/Gray  
104147-I26/Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•



## Women's Flame-Resistant Relaxed Fit Rugged Flex® Twill Shirt

SAP No. 102459

**CAT 2**  
**ATPV**  
(CAL/CM<sup>2</sup>)  
**8.7**

7-ounce, 87% cotton / 7% high-tenacity nylon / 5% polyester / 1% spandex FR twill · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built to move with Rugged Flex stretch technology · Triple-stitched main seams · Button-down collar with FR melamine buttons · Adjustable cuff with button closure · Carhartt FR label sewn on left pocket flap; NFPA 2112/CAT 2 labels sewn on sleeve placket · Two chest pockets with flaps and button closure · Imported

250

410

Style #/Color  
102459-250/Khaki  
102459-410/Dark Navy

XS	S	M	L	XL	XXL
•	•	•	•	•	•





## Women's Flame-Resistant Rugged Flex® Canvas Pant

SAP No. 102689

CAT 2
ATPV (CAL/CM <sup>2</sup> ) 11

9-ounce, 98% cotton / 2% spandex FR canvas · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built to move with Rugged Flex® stretch technology · Mid front rise sits slightly below the waist; Comfortable fit through hip and thigh; Leg opening fits over boots · Brass zipper fly with Nomex® FR zipper tape · Arc-resistant button closure at waist · Higher back rise for added coverage · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Two reinforced back pockets · Cell phone and utility pocket · Imported

410

264

Style #/Color

102689-410/Dark Navy

102689-264/Golden Khaki

		2	4	6	8	10	12	14	16	18	20
INSEAM	SHORT 30										
	REGULAR 32										
	TALL 34										



## Women's Flame-Resistant Rugged Flex® Jean Original Fit

SAP No. 102688

CAT 2
EBT (CAL/CM <sup>2</sup> ) 14

11-ounce, 69% cotton / 30% modacrylic / 1% elastane FR denim · 11-ounce, 69% cotton / 30% modacrylic / 1% elastane FR denim · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built to move with Rugged Flex® stretch technology · Mid front rise sits just below the waist; Comfortable fit through hip and thigh; Leg opening fits over boots · Brass zipper fly with Nomex® FR zipper tape · Arc-resistant button closure at waist · Higher back rise for added coverage · Garment-washed for a soft finish · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Two reinforced back pockets · Imported

417

Style #/Color

102688-417/Premium Dark

		2	4	6	8	10	12	14	16	18	20
INSEAM	SHORT 30										
	REGULAR 32										
	TALL 34										





## Women's Flame-Resistant Rugged Flex® Twill Coverall

SAP No. 102450

CAT 2
ATPV (CAL/CM²) 8.7

7-ounce, 87% cotton / 7% high-tenacity nylon / 5% polyester / 1% spandex FR twill · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · Built to move with Rugged Flex® stretch technology · Triple-stitched main seams · Stand-up collar with snap closure · Brass zipper front with Nomex® FR zipper tape and inside and outside protective flaps · Adjustable cuff with snap closure · Back yoke with pleats for ease of movement · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left chest pocket flap · Two chest pockets with snap closures · Two side-entry pass through pockets with snap closures · Right-side tool and utility pocket; Two utility bands on chest; Left-chest pocket has pencil slot; Left sleeve upper arm pocket · Brass leg zippers with Nomex® FR zipper tape · Imported

410

Style #/Color  
102450-410/Dark Navy

INSEAM	XS S M L XL XXL					
	SHORT 30					
	REGULAR 32					
	TALL 34					



## Women's Flame-Resistant Full Swing® Quick Duck® Jacket

SAP No. 102694

CAT 3
EBT (CAL/CM²) 35

8.5-ounce, 88% cotton / 12% nylon FR Quick Duck® canvas · Sherpa fleece lining; 150g 3M™ Thinsulate™ Platinum FR Insulation · Meets the performance requirements of NFPA 70E/ASTM F1506 · UL® classified to NFPA 2112 · All Full Swing® gear is built broken-in to help you move like you mean it 24/7 · Triple-stitched main seams · Sherpa-lined hood with adjustable Nomex® FR drawcord · Vislon® front zipper with Nomex® FR zipper tape and inner protective flaps · Internal rib-knit storm cuffs · Carhartt FR label sewn on pocket; NFPA 2112 / CAT 3 labels sewn on side seam · Two lower-front zip pockets · Two inner FR hook-and-loop patch pockets · Back length: Medium: 27.75" · Imported

410

211

Style #/Color  
102694-410/Dark Navy  
102694-211/Carhartt Brown



XS	S	M	L	XL	XXL





# HIGH VISIBILITY

MAKE SURE SAFETY ALWAYS SHOWS UP FOR WORK.

KNIT SHIRTS

SWEATS

WORK SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





## Force Color Enhanced Short-Sleeve T-Shirt

SAP No. 100493

**RELAXED FIT** 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label · Imported

323

824

Style #/Color  
100493-323/Brite Lime  
100493-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Force Color Enhanced Long-Sleeve T-Shirt

SAP No. 100494

**RELAXED FIT** 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label · Imported

323

824

Style #/Color  
100494-323/Brite Lime  
100494-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Force High-Visibility Short-Sleeve T-Shirt Class 2

SAP No. 100495

**RELAXED FIT** 4.25-ounce bird's-eye knit: 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 2, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color  
100495-323/Brite Lime  
100495-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Trim Detail



## Force High-Visibility Long-Sleeve T-Shirt Class 3

SAP No. 100496

**RELAXED FIT** 4.25-ounce bird's-eye knit: 100% polyester · Meets ANSI/ISEA 107 standard, FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color  
100496-323/Brite Lime  
100496-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Trim Detail

## High-Visibility Zip-Front Sweatshirt Class 3

SAP No. 100503

**ORIGINAL FIT** 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · Three-piece hood with adjustable drawcord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets with hidden media pocket · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim # 5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color  
100503-323/Brite Lime  
100503-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Trim Detail

## High-Visibility Zip-Front Thermal-Lined Sweatshirt Class 3

SAP No. 100504

**ORIGINAL FIT** 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · 100% polyester thermal lining · Three-piece thermal-lined hood with adjustable drawcord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · Inside pocket with hook-and-loop closure · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color  
100504-323/Brite Lime  
100504-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



Trim Detail

ANSI  
CLASS  
3  
TYPE R



## High-Visibility Class E Waterproof Pant / Unlined

SAP No. 103208

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · Zip-to-knee leg zippers with double storm-channel flaps · Hook-and-loop-adjustable tabs at leg openings · Double-front with cleanout bottoms that can accommodate knee pads · Two back patch pockets with flaps and hook-and-loop closure · Two utility and tool pockets · Reinforced polyester bottom kick panels · Elastic waistband with adjustable drawcord · Inseam: Regular: 31 inches · ANSI Class E visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI/ISEA 107 · Replaces 100497 · Imported

323

Style #/Color  
103208-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

ANSI  
CLASS  
3  
TYPE R



## High-Visibility Waterproof Jacket / Unlined Class 3

SAP No. 100499

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · 100% polyester mesh lining in body and sleeves · Interior stretch-polyester storm cuffs · Snap-on/removable contoured hood with adjustable drawcord · Two front utility bands at shoulder level · Heavy-duty zipper with storm flap · Elastic drawcord hem · Left chest map pocket with waterproof zipper closure · Two lower-front pockets with zipper closure and storm flaps · Two inside pockets with hook-and-loop closures · Back length: Large Regular: 30.75 inches · ANSI Class 3, Type R visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107 · Imported

323

Style #/Color  
100499-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

ANSI  
CLASS  
2  
TYPE R



## High-Visibility Waterproof Sherwood Jacket / Quilt Lined Class 3

SAP No. 100787

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Brushed polyester quilt lining · Fully taped waterproof seams · Snap-on quilt-lined hood with drawcord closure and barrel-lock adjusters · Two front utility bands at shoulder level · Right-chest pocket with flap and hook and loop closure · Left-chest map pocket with waterproof zipper closure · Left sleeve pocket with flap and hook and loop closure · Two lower-front double pockets with top entry and side hand warmer entry · Sleeves include ergonomic openings with stretch-polyester storm cuffs and hook and loop adjustment · Back length: Large Regular: 30.75 inches · ANSI Class 3, Type R visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107 · Imported

323

Style #/Color  
100787-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



## High-Visibility Vest Class 2

SAP No. 100501

100% polyester mesh · Left-chest pocket with pen stall · Hook-and-loop closure · Triple-stitched main seams · Meets ANSI Class 2, Type R visibility standards, 3M™ Scotchlite™ Reflective Material; #8906 maintains performance through 30 home launderings · Meets ANSI / ISEA 107 · Imported

323

Style #/Color  
100501-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



## Color Enhanced Beanie

SAP No. 100793

100% polyester fleece for warmth · Carhartt label sewn on front · Imported

323

824

Style #/Color  
100793-323/Brite Lime  
100793-824/Brite Orange

ONE SIZE FITS ALL



## Color Enhanced Fleece 2-in-1 Hat

SAP No. 100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt label sewn on front · Imported

323

824

Style #/Color  
100795-323/Brite Lime  
100795-824/Brite Orange

ONE SIZE FITS ALL











# LICENSEES

OUTFIT YOUR CREW WITH CARHARTT LICENSED PRODUCTS.  
HEAD-TO-TOE PROTECTION TO OUTWORK THEM ALL.

KIT SHIRTS

SWEATS

WORK SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO



# LICENSEES

Carhartt licenses the manufacture and marketing of certain products to other companies. For sales information, marketing materials, and product images for Carhartt-licensed products, please contact the company representatives listed below.

## CARHARTT WORK BAGS, PACKS & GEAR

Born with a mission to create the strongest, most durable, and dependable gear transportation and storage bags, 5 Horizons and Carhartt joined forces in 2014 to launch Carhartt Bags, immediately raising the standard for rugged, reliable jobsite performance. Constructed using the highest quality, premium-strength fabrics and fortified by the toughness of triple-needle stitched reinforcement, they come equipped with weather-defying Carhartt Rain Defender® technology — and the legendary work ethic to Outwork Them All.

## 5 HORIZONS GROUP

Contact: Lisa Giess  
Phone: (855) 670-9930 Ext. 108  
Fax: (855) 730-5931  
Email: [lisa.giess@5horizonsgroup.com](mailto:lisa.giess@5horizonsgroup.com)  
Website: [directbags.carhartt.com](http://directbags.carhartt.com)

## CARHARTT GLOVES, BASELAYER AND UNDERWEAR

To empower the hardest-working hands in America, Carhartt and Gordini are proud to offer a full selection of the toughest, most weather- and work-ready gloves on the market. Partners in protection since 2010, our gloves feature patented C-Grip® Technology for superior grip, durability, and dexterity on the job, and strategic padding and reinforcement to prevent blisters and fatigue. Built with breathable, seamless knit comfort, they're available with Carhartt FastDry® and Storm Defender® weather-resistant technology.



Gordini USA, Inc.  
Contact: Customer Service  
Phone: (800) 467-3464  
Email: [carharttcustomerservice@gordini.com](mailto:carharttcustomerservice@gordini.com)  
Website: <https://directgloves.carhartt.com>





## CARHARTT FOOTWEAR

For those who demand premium all-day comfort, support, and protection from their boots, plus the long-lasting, rugged durability to Outwork Them All, Carhartt Footwear is tested tough, and proven to excel and endure in the most extreme working conditions. Offering a wide range of styles and materials to meet your workers' needs, they are available with safety features including ASTM 2414-11-certified puncture resistance, electrical hazard protection from incidental contact, and heel guards to provide ankle stability with side impact coverage. Wherever the jobsite — whatever it takes — these high performance, protective boots have you covered.



### Black Diamond Boot

Contact: Alicia Waldo

Phone: (781) 939-7856

Customer Service: (855) 277-8944

Email: [awaldo@bdboots.com](mailto:awaldo@bdboots.com)

## CARHARTT SAFETY EYEWEAR

Backed by the combined strength of industry-leading safety eyewear experts, Pyramex, and the renowned rugged reliability of Carhartt, we're proud to offer the new Carhartt Safety Eyewear range. Featuring six distinct styles designed and manufactured with the user in mind, Carhartt Safety Eyewear is purpose-built to stand up to the harshest demands of today's workforce. Whether on the assembly line or in the field, durable dependability keeps workers at their most protected — and productive. All models meet the ANSI Z87.1+ standards and provide 99% protection from harmful UV rays.



### Pyramex Safety

Contact: Andy Eschbach

Phone: (800) 736-8673

Fax: (901) 861-4967

Email: [Andy@pyramexsafety.com](mailto:Andy@pyramexsafety.com)

Website: [www.pyramexsafety.com/carhartt](http://www.pyramexsafety.com/carhartt)







# ADDITIONAL INFORMATION

KEEP YOUR CREW SAFE, COMFORTABLE AND IN  
COMPLIANCE. CARHARTT IS HERE FOR YOU, 24/7.





# WORKWEAR MADE **BRIGHT**

AND TO GET THE JOB DONE RIGHT

## IMPROVE VISIBILITY WITH REFLECTIVE STRIPING.

Carhartt uses 3M™ Scotchlite™ Reflective Material because 1 in 3 garments that don't use 3M™ Scotchlite™ Reflective Material are not bright enough to meet relevant safety standards right out of the package, even though they are labeled as compliant.\*

Carhartt FR and 3M: Outworking Them All to keep workers safe.

\*Based on a study by 3M of seventy-nine vests purchased on the open market (all using components other than 3M™ Scotchlite™ Reflective Material), 33% failed the ANSI 107 test for initial brightness. These data were verified by third-party testing.

3M and Scotchlite are trademarks of 3M, used under license in Canada.



KNIT SHIRTS

SWEATS

WOMEN'S SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR - WOMEN'S

HIGH-VIS

LICENSEES

ADDITIONAL INFO





# PROPER CARE AND USE OF CARHARTT FR

## PROPER CARE

Follow the **manufacturer care instructions** located on the inside tag of each FR garment, and these guidelines when home laundering your Carhartt FR:

- Wash garment with normal laundry detergent separately from non-FR garments in cold-warm water
- **DO NOT** use bleach (or detergents containing bleach/hydrogen peroxide)
- **DO NOT** use stain remover
- **DO NOT** use starch
- **DO NOT** use fabric softener/dryer sheets

## PROPER USE

Follow **your company's** safety requirements to determine the standards and calorie rating your garment must meet when working in hazardous areas.

- Carhartt recommends flame-resistant clothing be worn as base layers under FR garments
- Garments should have a reasonable fit with no modifications that will reduce effectiveness
- Prevent additional exposure to skin (keep garments buttoned and sleeves rolled down)
- Keep shirts tucked in when in a hazardous area
- Do not apply DEET to FR clothing — **DEET IS FLAMMABLE**

## USEFUL LIFE AND REPAIRS

Regularly inspect your FR garments. Replace garments once they are past their useful life:

- Torn/ripped fabric
- Open seams/holes
- Fabric is frayed or threadbare
- Garment has been bleached
- Garment is soiled with flammable substances

Carhartt FR clothing can be repaired. The FR fabrics and FR specific threads used for repairs should be equivalent in performance and FR characteristics to those used in the original construction of the garment.

**CARHARTT FR IS GUARANTEED FLAME-RESISTANT FOR THE USEFUL LIFE OF THE GARMENT, PROVIDED MANUFACTURER CARE INSTRUCTIONS ARE FOLLOWED.**



# FREQUENTLY ASKED QUESTIONS

## 1 Who is Carhartt Flame-Resistant (FR) clothing designed for?

Carhartt FR clothing is designed for electricians and workers in the utility, oil, gas, and petrochemical fields who are at risk of exposure to electric arc flashes and flash fires, which could cause severe or fatal burn injuries. Typical candidates for FR clothing include electric linemen, pipeline and refinery workers, as well as industrial electricians.

## 2 How does Carhartt FR clothing help protect against burn injury?

Through the use of flame-resistant chemicals or fabric blends, Carhartt FR clothing is designed to self-extinguish within seconds after the source of ignition is removed, limiting the degree of burn and body burn percentage. It is not designed to be flameproof; it is flame-resistant.

## 3 Can the flame-resistant chemicals be washed out?

No. Carhartt FR clothing is guaranteed to be flame-resistant for the useful life of the garment regardless of the number of launderings, provided garment-care instructions are followed.

## 4 How can Carhartt FR clothing be distinguished from traditional Carhartt clothing?

Carhartt FR clothing is clearly identified with a “FR Carhartt” patch in place of the traditional Carhartt patch. Product hang tags and CAT labels also help distinguish Carhartt flame-resistant products.

## 5 What is an ATPV?

An Arc Thermal Performance Value (ATPV) is a rating assigned to flame-resistant clothing indicating the level of electrical arc flash protection provided. Higher-weight (e.g., thicker, denser) fabrics typically have higher ATPVs and provide increased protection (as does the layering of FR clothing). All Carhartt FR clothing has the ATPV marked on the inside label for easy reference.

## 6 What is EBT?

Like ATPV, Breakopen Threshold Energy (EBT) is a rating assigned to FR clothing indicating the level of protection provided. EBT is used when ATPV cannot be measured due to flame-resistant fabric breakopen. EBT is also measured in calories per centimeter squared (cal/cm<sup>2</sup>).

## 7 Can Carhartt FR clothing be repaired?

Yes, Carhartt FR clothing can be repaired, but repairs must be made with fabrics and sewing threads that have at least the same FR characteristics as the original garment.

## 8 Is flame-resistant thread required for embroidery applications?

None of the current regulations governing the use of flame-resistant clothing specifically requires the use of flame-resistant thread for embroidery applications. However, Carhartt recommends using flame-resistant thread for embroidery or emblem attachment.

## 9 Can I use DEET on flame-resistant clothing?

No. DEET is one of the most effective mosquito repellents on the market, but it should only be used on the skin, never on FR clothing. For the most effective mosquito and tick protection, use DEET-based repellents on the skin (especially on exposed skin) and use a permethrin (the active ingredient in most lice shampoos) product washed into or applied to flame-resistant clothing. These products do not add any appreciable flammability to FR clothing and therefore do not affect its flame-resistant properties. When using permethrin in a spray form, use the **WATER-BASED** formulas only. Propellants are almost always flammable in this application, so the powder form washed into the clothing or the **WATER-BASED** spray formula is recommended.



# PPE Category Ratings

carharttFR

## What is a PPE category?

A PPE category is a rating for FR clothing based on the arc protection rating that indicates the level of protection the garment provides. There are four PPE categories ranging from 1 to 4, with a PPE category of 1 representing the least protection, and a PPE category of 4 representing the most protection. The NFPA 70E consensus standard assigns these categories based on the electrical maintenance tasks to be performed, and each PPE category relates to a specific range of arc protection. For example, PPE category 2 would include arc ratings greater or equal to 8 cal/cm<sup>2</sup> but less than 25 cal/cm<sup>2</sup>.

PPE  
CATEGORY (CAT)  
**1:**  
4 CAL/CM<sup>2</sup> MINIMUM

PPE  
CATEGORY (CAT)  
**2:**  
8 CAL/CM<sup>2</sup> MINIMUM

PPE  
CATEGORY (CAT)  
**3:**  
25 CAL/CM<sup>2</sup> MINIMUM

PPE  
CATEGORY (CAT)  
**4:**  
40 CAL/CM<sup>2</sup> MINIMUM



# FR SAFETY REGULATIONS



## OSHA General Duty Clause

- Employers are required to provide their employees with a place of employment that is free from recognizable hazards that are causing or likely to cause death or serious harm to employees.

## OSHA 1910.269

- Federal regulation that defines the safety practices of employees working in the generation, transmission and distribution of electricity.
- Prohibits clothing that, when exposed to flames or arcs, could increase the extent of wearer injury. Employers must determine appropriate clothing based on an evaluation of potential hazards in the work environment. Clothing made from flame-resistant materials is acceptable under the rule; i.e., clothing that meets the requirements of ASTM F1506.
- The employer shall ensure that each employee exposed to potential hazards from electric arcs wears protective clothing and other protective equipment with an arc rating greater than or equal to the heat energy estimate whenever that estimate exceeds the heat energy of 2.0 cal/cm<sup>2</sup>.
- The 2014 revision to the regulation requires that as of April 1, 2015, employers must provide protective equipment sufficient to cover the employee's entire body.
- Acceptable FR clothing shall conform to the requirements of ASTM F-1506, and must have an appropriate arc rating (Arc Thermal Performance Value [ATPV], or Breakopen Threshold Energy [EBT]). The arc rated clothing must be rated at or above the potential hazard from an arc flash exposure.



## National Electric Safety Code

- National Electrical Safety Code (NESC) sets rules for safeguarding personnel during installation, operation, or maintenance of electric supply and communication lines and associated equipment.

- States that employers must conduct a hazard analysis to determine the potential arc exposure for employees working on or near energized equipment. Arc rated clothing required if exposure is greater than 2 cal/cm<sup>2</sup>.



## Standard for electrical safety in the workplace

- The NFPA 70E standard addresses electrical hazards in the workplace and supplements the NESC by focusing on protecting the worker from electrical hazards. The objective of this standard is to provide protection to workers based on the potential electrical exposure energy to which they could be exposed. NFPA 70E mandates that employers conduct a hazard risk assessment to determine the potential arc exposure for employees who work on or near energized parts or equipment.
- NFPA 70E requires that employees wear proper arc-rated flame-resistant (FR) clothing whenever there is possible exposure to an arc flash event sufficient to cause a second degree burn. Such FR protective clothing must be rated for protection from electric arcs so they can be properly matched to the appropriate hazard levels. This arc rating, or ATPV, appears on the labeling of all FR protective apparel for easy referencing. Matching the arc rating of the flame-resistant apparel with the hazard rating maximizes worker protection against the chance of burn injury or death.



## Standard on flame-resistant clothing for protection of industrial personnel against short-duration thermal exposures from fire

- NFPA 2112 standard provides minimum requirements for the design, construction, evaluation, and certification of flame-resistant (FR) clothing for use by industrial personnel exposed

to potential flash fire situations. It does not attempt to provide any guidance on matching the PPE to the quantified hazards – that is what NFPA 2113 is designed for.



## Standard on the fundamentals of combustible dust

- NFPA 652 standard provides the general requirements for managing combustible dust fire and explosion hazards. It states that when FR clothing is required, it must comply

with the requirements of NFPA 2112 and be selected, procured, inspected, worn, and maintained in accordance with NFPA 2113.



## Standard on selection, care, use, and maintenance of flame-resistant garments for protection of industrial personnel against short-duration thermal exposures from fire

- Provides minimum requirements for the selection, care, use, and maintenance of flame-resistant garments compliant with NFPA 2112 for use in potential flash fire situations. This standard reduces

the potential risks caused by incorrect maintenance, contamination, or damage to FR clothing.



## American National Standard for high-visibility safety apparel and accessories

- ANSI/ISEA 107 provides performance requirements for conspicuous materials to be used in high-visibility safety apparel (HVSA) and specifies minimum amounts of background, retroreflective, and combined-performance materials. The 2015 edition continues to present three performance classes of garments based on the amount of visible materials and design attributes incorporated into the final

garment configuration. The standard now identifies garment types based on expected use settings and work activities being performed. These are designated as off-road (type O), roadway and temporary traffic control (type R), or public safety activities (type P).

## CARHARTT FR LAYERED TESTING

Layered testing is the only way to determine the total arc rating for layered FR garments. Carhartt has conducted layered testing for a variety of combinations, using some of our most popular FR clothing styles. The resulting layered arc rating of the various combinations is listed in the table below for your reference.

Carhartt FR Fabric Outer Layer	Style Reference #	Outer Layer Solo ARC Rating	Carhartt FR Fabric Inner Layer	Style Reference #	Inner Layer Solo ARC Rating	Combined Layered ARC Rating
7 oz Twill, 88% Cotton 12% Nylon	FRS160 WFRS160	8.6 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	100234 100235 100237	8.9 cal/cm <sup>2</sup>	ATPV = 30 cal/cm <sup>2</sup>
6 oz Twill, 88% Cotton 12% Nylon	FRS003	8.7 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	100234 100235 100237	8.9 cal/cm <sup>2</sup>	ATPV = 28 cal/cm <sup>2</sup>
9 oz Twill, 100% Cotton	101017	11 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	100234 100235 100237	8.9 cal/cm <sup>2</sup>	ATPV = 33 cal/cm <sup>2</sup>
7.0 oz 3x1 Twill, 87% Cotton/ 7%Nylon/5%Polyester/ 1% Spandex	102450 102459	8.7 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	102685 102686 102687 101107	8.9 cal/cm <sup>2</sup>	ATPV = 22 cal/cm <sup>2</sup>
6.7 oz ANSI Yellow Pique, 48% Modacrylic/37% Lyocell/ 15% Aramid	102843 102905	8.2 cal/cm <sup>2</sup>	6.0 oz FR jersey knit, 93% cotton/7 % spandex	102903 102904	7.4 cal/cm <sup>2</sup>	ATPV = 27 cal/cm <sup>2</sup>
7.0 oz Arapaho 3x1 Twill, 88% Cotton/12%Nylon	FRS160	8.6 cal/cm <sup>2</sup>	6.0 oz FR Jersey Knit 93% Cotton/7 % Spandex	102903 102904	7.4 cal/cm <sup>2</sup>	ATPV = 27 cal/cm <sup>2</sup>
6.75 oz FR Jersey Knit, 100% Cotton	101698 100235 100237 101153	8.9 cal/cm <sup>2</sup>	6.0 oz FR Jersey Knit 93% Cotton/7 % Spandex	102903 102904	7.4 cal/cm <sup>2</sup>	ATPV = 24 cal/cm <sup>2</sup>
7 oz Twill, 88% Cotton/12% Nylon	102150	8.9 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	100234 100235 100237 101698 101153	8.9 cal/cm <sup>2</sup>	ATPV = 29 cal/cm <sup>2</sup>
7 oz Twill, 88% Cotton/12% Nylon	102150	8.9 cal/cm <sup>2</sup>	6.0 oz FR Jersey Knit 93% Cotton/7 % Spandex	102903 102904	8.9 cal/cm <sup>2</sup>	ATPV =26 cal/cm <sup>2</sup>
13.0 oz HW Fleece with DWR Finish 56% Modacrylic /34%Lyocell/ 10% Aramid	102907 102908 102690	9.9 cal/cm <sup>2</sup>	6.0 oz FR Jersey Knit 93% Cotton/7 % Spandex	102903 102904	7.4 cal/cm <sup>2</sup>	ATPV = 32 cal/cm <sup>2</sup>
13.0 oz HW Fleece with DWR Finish 56% Modacrylic /34%Lyocell/ 10% Aramid	102907 102908 102690	9.9 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	100234 100235 100237 101698 101153	8.9 cal/cm <sup>2</sup>	ATPV = 32 cal/cm <sup>2</sup>
13.0 oz HW Fleece with DWR Finish 56% Modacrylic /34%Lyocell/ 10% Aramid	102907 102908 102690	9.9 cal/cm <sup>2</sup>	7 oz Twill, 88% Cotton 12% Nylon	FRS160 WFRS160	8.6 cal/cm <sup>2</sup>	ATPV = 33 cal/cm <sup>2</sup>



Carhartt FR Fabric Outer Layer	Style Reference #	Outer Layer Solo ARC Rating	Carhartt FR Fabric Inner Layer	Style Reference #	Inner Layer Solo ARC Rating	Combined Layered ARC Rating
13.0 oz HW Fleece with DWR Finish 56% Modacrylic /34%Lyocell/ 10% Aramid	102907 102908 102690	9.9 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	102685 102686 102687 101107	8.9 cal/cm <sup>2</sup>	ATPV = 32 cal/cm <sup>2</sup>
13.0 oz HW Fleece with DWR Finish 56% Modacrylic /34%Lyocell/ 10% Aramid	102907 102908 102690	9.9 cal/cm <sup>2</sup>	7.0 oz 3x1 Twill, 87% Cotton/7%Nylon/ 5%Polyester/1% Spandex	102450 102459	8.7 cal/cm <sup>2</sup>	ATPV = 31 cal/cm <sup>2</sup>
13.0 oz HW Fleece with DWR Finish 56% Modacrylic /34%Lyocell/ 10% Aramid	102907 102908 102690	9.9 cal/cm <sup>2</sup>	6.0 oz FR Twill 88% Cotton/12% Nylon	FRS003	8.7 cal/cm <sup>2</sup>	ATPV = 33 cal/cm <sup>2</sup>
4.7 oz Stellar Weave Woven with Anti-Microbial and Moisture Management Finish 50% Lenzing FR /38% Aramid/ 10% Polyamid/ 2% Anistat	104138	8.6 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	100234 100235 100237 101153 101698	8.9 cal/cm <sup>2</sup>	ATPV = 21 cal/cm <sup>2</sup>
4.7 oz Stellar Weave Woven with Anti-Microbial and Moisture Management Finish 50% Lenzing FR /38% Aramid/ 10% Polyamid/ 2% Antistat	104138	8.6 cal/cm <sup>2</sup>	6.0 oz FR Jersey Knit 93% Cotton/7 % Spandex	102903 102904	7.4 cal/cm <sup>2</sup>	ATPV = 20 cal/cm <sup>2</sup>
4.7 oz Stellar Weave Woven with Anti-Microbial and Moisture Management Finish 50% Lenzing FR /38% Aramid/ 10% Polyamid/ 2% Antistat	104138	8.6 cal/cm <sup>2</sup>	6.1 oz FR Single Jersey 100% Cotton	104130 104372 104373 104508 104509	8.7 cal/cm <sup>2</sup>	ATPV = 21 cal/cm <sup>2</sup>
7 oz Twill, 88% Cotton 12% Nylon	FRS160	8.6 cal/cm <sup>2</sup>	6.1 oz FR Single Jersey 100% Cotton	104130 104372 104373 104508 104509	8.7 cal/cm <sup>2</sup>	ATPV = 29 cal/cm <sup>2</sup>
4.7 oz Stellar Weave Woven with Anti-Microbial and Moisture Management Finish 50% Lenzing FR /38% Aramid/ 10% Polyamid/ 2% Antistat	104147	8.6 cal/cm <sup>2</sup>	6.75 oz FR Jersey Knit 100% Cotton	102685 102686 102687 101107	8.9 cal/cm <sup>2</sup>	ATPV = 21 cal/cm <sup>2</sup>
13.0 oz/yd <sup>2</sup> 441 g/m <sup>2</sup> Duck, 100% FR Cotton	101627	16 cal/cm <sup>2</sup>	.5 oz/yd <sup>2</sup> 288 g/m <sup>2</sup> Canvas, 88% FR Cotton 12% Nylon	FRB159 FRB240	12.1 cal/cm <sup>2</sup>	ATPV = 19 cal/cm <sup>2</sup>

Testing conducted for Carhartt, Inc. by Kinectrics High Current Laboratory, Toronto, Ontario, Canada.

## WHEN HARDWORKING PEOPLE TOLD US TO SIMPLIFY, WE LISTENED

---

To deliver a best-in-class brand experience that helps hardworking Carhartt consumers more easily shop for, buy, and replenish their gear, we've developed a new naming system began rolling out in Spring 20.

For consumers, it will allow them to better compare and understand the products they are purchasing, by simply and clearly describing what that product is.

For our wholesale retail partners, it will help provide a structured, repeatable naming framework that is consistent and easy to understand.

## WHAT'S IN A NAME?

---

**THE DESCRIPTIVE NAME** is exactly what consumers asked us to provide: we're clearly telling them what the garment is. In our research, we also learned that we have built equity with our technology names like Force and Rain Defender, so those will be more consistently included in the Descriptive Names.

**THE MODEL NUMBER** harkens back to our historical style numbers, and is designed as a shorthand to help internal teams and retail partners quickly identify which category a garment belongs to, the silhouette, and whether it is Men's or Women's. (Unlike the randomly generated SAP numbers.)

**IMPORTANT NOTE:** The Model Number does not replace the SAP number, the SAP number will still be used for ordering, and therefore online sellers will maintain all reviews and data history for all styles. The Model Number will be a shorthand code internal teams and retailers will likely use to refer to styles, instead of the longer Descriptive Names.

## WHEN WILL IT ROLL OUT?

---

The name change will be a gradual transition over several seasons:

**SPRING 20** — New styles will receive Model Numbers and Descriptive Names. All carryover styles will maintain existing style names.

**FALL 20** — New styles will receive Model Numbers and Descriptive Names. All carryover styles will maintain existing style names.

**SPRING 21** — All new and carryover styles will receive Model Numbers and Descriptive Names.

**LICENSED PRODUCTS** — All licensed products will follow the same naming system and all new and carryover styles will receive new names and model numbers beginning in Fall 21.



# NEW CARHARTT NAMING CONVENTION IN ACTION

## HOW TO INTERPRET NEW MODEL NUMBERS

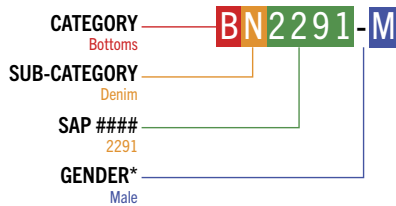
Model numbers will be based on the following categories and sub-categories. The category is the first letter of the model number, the sub-category is the second letter of the model number.

e.g., Sweatshirt = **T** (Tops) + **S** (Sweatshirts): **TS**

Non-Denim Bottoms = **B** (Bottoms) + **N** (Non-Denim): **BN**

The four-digit number following the letters will, most likely be tied to the last four digits of the SAP number. The last element of the style number is the gender of the clothing (-M or -W). If the style is unisex (like the A18), there will be no gender letter included.

**Example:** 102291  
**Current:** 102291 Rugged Flex® Rigby Dungaree  
**New:** BN2291-M Rugged Flex® Relaxed Fit Canvas Work Pant



\*unless unisex

CATEGORY	SUB-CATEGORY
A – ACCESSORIES	H – HEADWEAR
	M – MISC
	B – BASELAYER
B – BOTTOMS	D – DENIM
	N – NON-DENIM
	S – SHORTS
T – TOPS	K – KNITS
	S – SWEATS
	W – WOSENS
	J – SHIRT JAC
	R – SWEATER
O – OUTERWEAR	R – BIBS
	J – JACKETS
	C – COATS
	V – VEST
	B – PANT
	X – COVERALL
	H – HOOD



## WHAT ARE SOME NEW EXAMPLES?

### Existing Style Name

102291 Rugged Flex® Rigby Dungaree



**New Model Number & Descriptive Name**  
 (starting Spring 21)  
 BN2291-M Relaxed Fit Canvas Work Pant

## NEW NAMING DIFFERENCE: LINKED STYLES

WHEN THERE ARE WOMEN'S STYLES THAT HAVE BEEN INTENTIONALLY DESIGNED TO ALIGN WITH MEN'S, THOSE STYLES WILL SHARE SIMILAR STYLE NAMES AND MODEL NUMBERS, MAKING IT EASIER FOR INTERNAL TEAMS, RETAILERS AND CONSUMERS TO IDENTIFY WOMEN'S STYLES THAT ARE DESIGNED TO ALIGN WITH MEN'S.

### Existing Style Name Men's

K288 M Midweight Signature Sleeve Logo Hooded Sweatshirt



**New Style Name**  
 (starting Spring 21)

**TS0288-M** Loose Fit Midweight Logo Sleeve Hooded Sweatshirt

### Existing Style Name Women's

102791 Clarksburg Sleeve Logo Hooded Sweatshirt



**New Style Name**  
 (starting Spring 21)

**TS0288-W** Relaxed Fit Midweight Logo Sleeve Graphic Sweatshirt

# STYLE NUMBER REFERENCE

Style #	Page #	Knit Shirts	Big & Tall
100410	6	Force Relaxed Fit Midweight Short-Sleeve Pocket T-Shirt	•
100393	6	Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt	•
K87	6	Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt	•
K84	7	Loose Fit Heavyweight Short-Sleeve Pocket Henley T-Shirt	•
K126	7	Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt	•
K128	7	Loose Fit Heavyweight Long-Sleeve Pocket Henley T-Shirt	•
K570	8	Loose Fit Midweight Short-Sleeve Pocket Polo	•
Style #	Page #	Sweats	Big & Tall
K121	10	Loose Fit Midweight Sweatshirt	•
K122	10	Loose Fit Midweight Full-Zip Sweatshirt	•
100614	10	Rain Defender® Loose Fit Heavyweight Full-Zip Sweatshirt	•
100615	11	Rain Defender® Loose Fit Heavyweight Sweatshirt	•
100617	11	Rain Defender® Loose Fit Heavyweight Quarter-Zip Sweatshirt	•
104078	11	Rain Defender® Loose Fit Midweight Thermal-Lined Full-Zip Sweatshirt - <i>New</i>	•
Style #	Page #	Wovens	Big & Tall
S202	13	Relaxed Fit Midweight Chambray Long-Sleeve Shirt	•
S200	13	Relaxed Fit Midweight Chambray Short-Sleeve Shirt	•
102538	14	Rugged Professional™ Series Relaxed Fit Canvas Long-Sleeve Work Shirt	•
102537	14	Rugged Professional™ Series Relaxed Fit Canvas Long-Sleeve Work Shirt	•
Style #	Page #	Bottoms	Big & Tall
102804	19	Rugged Flex® Relaxed Fit 5-Pocket Jean - <i>New</i>	•
102808	19	Rugged Flex® Relaxed Fit Utility Jean	•
B17	19	Relaxed-Fit Tapered-Leg Jean	•
B13	20	Loose Fit Utility Jean	•
102291	20	Rugged Flex® Relaxed Fit Canvas Work Pant	•
103574	20	Rugged Flex® Relaxed Fit Canvas Cargo Work Pant	•
103109	21	Rugged Professional™ Series Rugged Flex® Relaxed Fit Canvas Work Pant	•
B151	21	Loose Fit Canvas Utility Work Pant	•
B159	21	Loose Fit Canvas 5-Pocket Utility Work Pant	•
B11	22	Loose Fit Washed-Duck Utility Work Pant	•
B136	22	Loose Fit Washed-Duck Double-Front Utility Work Pant	•
103652	22	Rugged Flex® Relaxed Fit Canvas Utility Work Short	•
103542	23	Rugged Flex® Relaxed Fit Rigby Canvas Cargo Work Short	•
103111	23	Rugged Professional™ Series Rugged Flex® Relaxed Fit Canvas Work Short	•
B147	23	Loose Fit Canvas Utility Work Short	•
Style #	Page #	Outerwear	Big & Tall
J162	26	Storm Defender® Loose Fit Heavyweight Jacket	•
B216	26	Storm Defender® Loose Fit Heavyweight Pant	•
102208	26	Rain Defender® Relaxed Fit Lightweight Insulated Jacket	•
102286	27	Rain Defender® Relaxed Fit Lightweight Insulated Vest	•
102199	27	Rain Defender® Relaxed Fit Heavyweight Softshell Jacket	•
102207	27	Full Swing® Loose Fit Quick Duck® Insulated Jacket	•
104050	28	Loose Fit Washed Duck Insulated Active Jac	•
104293	28	Loose Fit Washed Duck Sherpa-Lined Coat	•
104277	28	Loose Fit Washed Duck Sherpa-Lined Mock-Neck Vest	•



# STYLE NUMBER REFERENCE

Style #	Page #	Outerwear (continued)	Big & Tall
J140	29	Loose Fit Firm Duck Insulated Flannel-Lined Active Jac	•
C003	29	Loose Fit Firm Duck Insulated Traditional Coat	•
102368	29	Firm Duck Insulated Hood	
102776	30	Relaxed Fit Duck Bib Overall	•
104393	30	Loose Fit Firm Duck Insulated Bib Overall - <i>New</i>	•
Style #	Page #	Accessories	Big & Tall
A18	33	Knit Cuffed Beanie	
A202	33	Fleece 2-in-1 Hat	
A267	33	Force Helmet-Liner - <i>New</i>	
103938	34	Canvas Cap	
103056	34	Rugged Professional™ Series Canvas Mesh Back Cap	
Style #	Page #	Women's Gear	PLUS
103067	36	Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt	•
103244	36	Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt	•
104229	36	Relaxed Fit Midweight Short-Sleeve Pocket Polo	•
102788	37	Loose Fit Midweight Full-Zip Sweatshirt	•
103106	37	Rugged Professional™ Series Relaxed Fit Canvas Long Sleeve Work Shirt	
103105	37	Rugged Professional™ Series Relaxed Fit Canvas Short Sleeve Work Shirt	
102731	38	Rugged Flex® Loose Fit Jean	•
102080	38	Rugged Flex® Loose Fit Canvas Work Pant	•
103104	38	Rugged Professional™ Series Rugged Flex® Loose Fit Canvas Work Pant	
103103	39	Rugged Professional™ Series Rugged Flex® Loose Fit Canvas Work Short	
102382	39	Storm Defender® Relaxed Fit Heavyweight Jacket	•
104314	39	Rain Defender® Relaxed Fit Lightweight Insulated Jacket	
104315	40	Rain Defender® Nylon Insulated Mock-Neck Vest	
104053	40	Loose Fit Washed Duck Insulated Active Jac	•
104224	41	Relaxed Fit Washed Duck Sherpa-Lined Mock Neck Vest	•
104049	41	Relaxed Fit Washed Duck Insulated Bib Overall	•
Style #	Page #	Flame-Resistant	Big & Tall
102903	43	Flame-Resistant Force Short-Sleeve T-Shirt	•
102904	43	Flame-Resistant Force Long-Sleeve T-Shirt	•
100234	43	Flame-Resistant Force Cotton Short-Sleeve T-Shirt	•
100235	44	Flame-Resistant Force Cotton Long-Sleeve T-Shirt	•
100237	44	Flame-Resistant Force Cotton Long-Sleeve Henley	•
101698	44	Flame-Resistant Force Cotton Hybrid Shirt	•
102843	45	Flame-Resistant High-Visibility Force Hybrid Shirt Class 3	•
102905	45	Flame-Resistant High-Visibility Force Long-Sleeve T-Shirt Class 3	•
102907	48	Flame-Resistant Hooded Sweatshirt	•
102908	48	Flame-Resistant Heavyweight Zip Front Sweatshirt	•
104138	50	Flame-Resistant Original-Fit Lightweight Long-Sleeve Button-Front Shirt	•
FRS003	50	Flame-Resistant Lightweight Twill Shirt	•
FRS160	50	Flame-Resistant Classic Twill Shirt	•
100432	51	Flame-Resistant Canvas Shirt Jac	•
FRB100	52	Flame-Resistant Signature Denim Jean – Relaxed Fit	•
FRB13	52	Flame-Resistant Signature Denim Dungaree	•
101814	52	Flame-Resistant Rugged Flex® Jean – Straight Fit	•

## STYLE NUMBER REFERENCE

Style #	Page #	Flame-Resistant (continued)	Big & Tall
104633	53	Flame-Resistant Force Rugged Flex® Relaxed Fit Utility Jean	•
FRB159	53	Flame-Resistant Canvas Pant	•
FRB240	54	Flame-Resistant Rugged Flex® Relaxed Fit Canvas Five-Pocket Work Pant	•
104204	54	Flame-Resistant Rugged Flex® Relaxed Fit Canvas Five-Pocket Work Pant	•
104205	54	Flame-Resistant Rugged Flex® Relaxed Fit Canvas Cargo Pant	•
100791	56	Flame-Resistant Washed Duck Work Dungaree	•
101618	57	Flame-Resistant Duck Traditional Coat	•
101621	57	Flame-Resistant Duck Active Jac	•
101029	57	Flame-Resistant Mock-Neck Vest	•
101626	58	Flame-Resistant Duck Bib Lined Overall	•
101627	58	Flame-Resistant Duck Bib Overall	•
102182	58	Flame-Resistant Full Swing® Quick Duck® Coat	•
102179	59	Flame-Resistant Full Swing® Quick Duck® Jacket	•
103387	59	Flame-Resistant Quick Duck® Insulated Vest	•
102691	59	Flame-Resistant Quick Duck® Bib Overall / Quilt Lined	•
101017	60	Flame-Resistant Traditional Twill Coverall	•
102869	60	Flame-Resistant Knit Watch Hat	•
103519	60	Flame-Resistant Fleece 2-in-1 Hat	•
103520	61	Flame-Resistant Force Balaclava	
FRA265	61	Flame-Resistant Duck Hood	
102183	61	Flame-Resistant Quick Duck® Hood	
102685	63	Women's Flame-Resistant Force Cotton Long-Sleeve Crew T-Shirt	
102686	63	Women's Flame-Resistant Force Cotton Long-Sleeve Henley	
102687	63	Women's Flame-Resistant Force Cotton Hybrid Shirt	
102690	64	Women's Flame-Resistant Heavyweight Hooded Zip-Front Sweatshirt	
104147	64	Women's Flame-Resistant Force Relaxed Fit Long-Sleeve Shirt	
102459	64	Women's Flame-Resistant Relaxed Fit Rugged Flex® Twill Shirt	
102689	65	Women's Flame-Resistant Rugged Flex® Canvas Pant	•
102688	65	Women's Flame-Resistant Rugged Flex® Jean Original Fit	•
102450	66	Women's Flame-Resistant Rugged Flex® Twill Coverall	•
102694	66	Women's Flame-Resistant Full Swing® Quick Duck® Jacket	
Style #	Page #	High-Vis	Big & Tall
100493	68	Force Color Enhanced Short-Sleeve T-Shirt	•
100494	68	Force Color Enhanced Short-Sleeve T-Shirt	•
100495	68	Force High-Visibility Short-Sleeve T-Shirt Class 2	•
100496	69	Force High-Visibility Long-Sleeve T-Shirt Class 3	•
100503	69	High-Visibility Zip-Front Sweatshirt Class 3	•
100504	69	High-Visibility Zip-Front Thermal-Lined Sweatshirt	•
103208	70	High-Visibility Class E Waterproof Pant / Unlined	•
100499	70	High-Visibility Waterproof Jacket / Unlined Class 3	•
100787	70	High-Visibility Waterproof Sherwood Jacket / Quilt Lined Class 3	•
100501	71	High-Visibility Vest Class 2	
100793	71	Color Enhanced Beanie	
100795	71	Color Enhanced Fleece 2-in-1 Hat	



## CUSTOM NON-STOCK SIZING

Some styles come in sizes that don't work with the majority of customers. So when one or more of these non-stock sizes is needed, they require longer lead times (typically 8-10 weeks), freight charges, order increments (by style multiples of minimum order number), and an "ALL ORDERS FINAL" return policy (no returns outside manufacturer defect). For more information on placing a custom order, call Customer Service at **800-786-3916**. Orders can be placed by email at [Industrial\\_Sales@carhartt.com](mailto:Industrial_Sales@carhartt.com) or by faxing them to **800-217-2895**.

Refers to Style #	Non-Stock Style #	Product Name	Refers to Style #	Non-Stock Style #	Product Name
B11	102170	Non-Stock Loose Fit Washed Duck Utility Work Pant	100614	103901	Non-Stock Rain Defender® Loose Fit Heavyweight Full-Zip Sweatshirt
102983	102169	Non-Stock Loose Fit Utility Jean	100615	103902	Non-Stock Rain Defender® Loose Fit Heavyweight Sweatshirt
B17	102168	Non-Stock Relaxed Fit Heavyweight 5-Pocket Tapered Jean	100791	101663	Non-Stock FR Washed Duck Work Pant
B147	102174	Non-Stock Loose Fit Canvas Utility Work Short	101017	101647	Non-Stock Flame-Resistant Traditional Twill Coverall
B151	102171	Non-Stock Loose Fit Canvas Utility Work Pant	101029	101634	Non-Stock Flame-Resistant Traditional Twill Coverall
C003	102646	Non-Stock Duck Traditional Coat	101618	101642	Non-Stock Flame-Resistant Duck Traditional Coat/Quilt-Lined
FRB13	101656	Non-Stock Flame-Resistant Signature Denim Dungaree	101621	101649	Non-Stock Flame-Resistant Duck Active Jac/Quilt-Lined
FRB100	101658	Non-Stock Flame-Resistant Signature Denim Jean-Relaxed Fit	101626	101640	Non-Stock Flame-Resistant Duck Active Jac/Quilt-Lined
FRB159	101661	Non-Stock Flame-Resistant Midweight Canvas Jean - Loose Fit	101627	101641	Non-Stock Flame-Resistant Duck Bib Overall/Unlined
FRB240	101662	Non-Stock Flame-Resistant Canvas Cargo Pant	101698	102594	Non-Stock Flame-Resistant Force Cotton Hybrid Shirt
FRS003	101681	Non-Stock Flame-Resistant Canvas Cargo Pant	102179	102957	Non-Stock Flame-Resistant Full Swing™ Quick Duck® Jacket
FRS160	101680	Non-Stock Flame-Resistant Classic Twill Shirt	102182	102956	Non-Stock Flame-Resistant Full Swing™ Quick Duck® Coat
J140	102151	Non-Stock Loose Fit Firm Duck Insulated Flannel-Lined Active Jac	102199	102972	Non-Stock Rain Defender® Relaxed Fit Heavyweight Softshell Jacket
J162	102644	Non-Stock Loose Fit Firm Duck Insulated Flannel-Lined Active Jac	102291	102630	Non-Stock Rain Defender® Relaxed Fit Heavyweight Softshell Jacket
K84	102982	Non-Stock Loose Fit Firm Duck Insulated Flannel-Lined Active Jac	102537	103199	Non-Stock Rugged Professional™ Series Relaxed Fit Canvas Short-Sleeve Work Shirt
K87	102652	Non-Stock Loose Fit Firm Duck Insulated Flannel-Lined Active Jac	102538	103200	Non-Stock Rugged Professional™ Series Relaxed Fit Canvas Long-Sleeve Work Shirt
K121	102980	Non-Stock Loose Fit Midweight Sweatshirt	102776	104007	Non-Stock Relaxed Fit Duck Bib Overall
K122	102650	Non-Stock Loose Fit Midweight Full-Zip Sweatshirt	102808	104119	Non-Stock Rugged Flex® Relaxed Fit Utility Jean
K126	102653	Non-Stock Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt	102843	102963	Non-Stock Flame-Resistant High-Visibility Force Hybrid Shirt
K128	102983	Non-Stock Loose Fit Heavyweight Long-Sleeve Pocket Henley T-Shirt	102903	102993	Non-Stock Flame-Resistant Force Short-Sleeve T-Shirt
K570	102981	Non-Stock Loose Fit Midweight Short-Sleeve Pocket Polo	102904	102994	Non-Stock Flame-Resistant Force Long-Sleeve T-Shirt
100234	101669	Non-Stock Flame-Resistant Force Cotton Short-Sleeve T-Shirt	102905	102995	Non-Stock Flame-Resistant High-Visibility Force Long-Sleeve T-Shirt - Class 3
100235	101670	Non-Stock Flame-Resistant Force Cotton Long-Sleeve T-Shirt	102907	103366	Non-Stock Flame-Resistant Heavyweight Hooded Sweatshirt
100237	101671	Non-Stock Flame-Resistant Force Cotton Long-Sleeve Henley	102908	103367	Non-Stock Flame-Resistant Heavyweight Zip-Front Sweatshirt
100393	104493	Non-Stock M Force Cotton Long-Sleeve T-Shirt	103109	103205	Non-Stock Rugged Professional™ Series Rugged Flex® Relaxed Fit Canvas Work Pant
100410	102651	Non-Stock Force® Relaxed Fit Midweight SS Pocket T-Shirt	103111	103204	Non-Stock Rugged Professional™ Series Rugged Flex® Relaxed Fit Canvas Work Short
100493	102631	Non-Stock Force Color Enhanced Short-Sleeve T-Shirt	104138	104324	Non-Stock Flame-Resistant Force Lightweight 4.7 oz Performance Shirt
104050	104565	Non-Stock Loose Fit Washed Duck Insulated Active Jac	104277	104567	Non-Stock Loose Fit Washed Duck Sherpa-Lined Mock-Neck Vest

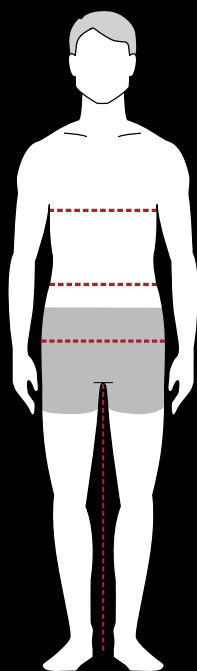
# SIZING CHARTS – MEN'S

## MEN'S BODY MEASUREMENTS (ALL EXCEPT NON-FR BIB OVERALLS, BIBERALLS AND COVERALLS)

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE		5X-LARGE		6X-LARGE	
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Waist	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62
Hip (Seat)	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68

NOTE: If your measurement falls between sizes, buy the larger size.

### HOW TO MEASURE



#### Chest:

Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

#### Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. Note: It may not be the smallest point.

#### Hip/Seat:

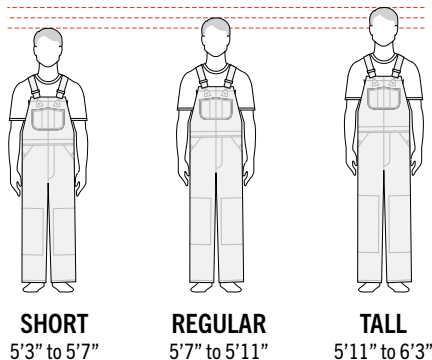
Measure the fullest point between your natural waist and crotch.

#### Inseam:

Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point along the seam to the hem for the inseam length.

For best results, measure over your undergarments.

### HEIGHT CHART

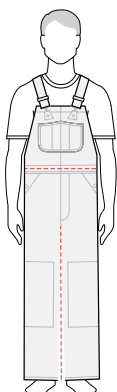


### PANTS & SHORTS FITS

<b>Straight Traditional Fit</b>	Slim seat and thigh
<b>Relaxed Fit</b>	Relaxed seat and thigh
<b>Loose Original Fit</b>	Full seat and thigh

### TOPS FITS

<b>Relaxed Fit</b>	A closer fit to the body
<b>Original Fit</b>	The most room to move



### BIB OVERALLS

STYLE #: R01 (102776), R41

- If you fall between sizes, size up
- Size to the largest part of your waist
- Order based on your normal pant inseam. For example, if you wear a 32" inseam pant, you would wear a 32" inseam bib overall

WAIST MEASUREMENT at largest point	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Recommended size if worn with undergarments or lightweight layers	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Recommended size if worn over heavier shirt and pants	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—



## WOMEN'S BODY MEASUREMENTS

	X-SMALL	SMALL		MEDIUM		LARGE		X-LARGE		XXL	
	2	4	6	8	10	12	14	16	18	20	22
<b>Bust</b>	33	34	35	36	37	38½	40	41½	43½	45½	47½
<b>Natural Waist</b>	27	28	29	30	31	32½	34	35¾	38	40¾	42½
<b>Hip (Seat)</b>	36	37	38	39	40	41½	43	44½	46½	48½	50½

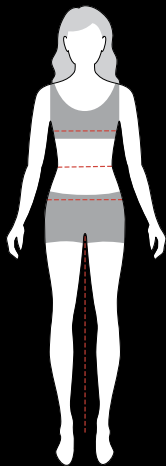
- For outerwear, bibs, and tops: If you prefer a slimmer fit or are between sizes, try sizing down.
- For bottoms: If your measurement falls between sizes, buy the larger size.

## WOMEN'S PLUS SIZE BODY MEASUREMENTS

	1X		2X		3X	
	16W	18W	20W	22W	24W	26W
<b>Bust</b>	44	46	48	50	52	54
<b>Natural Waist</b>	38¾	40¾	42¾	44¾	46¾	48¾
<b>Hip (Seat)</b>	46½	48½	50½	52½	54½	56½

- For outerwear, bibs, and tops: If you prefer a slimmer fit or are between sizes, try sizing down.
- For bottoms: If your measurement falls between sizes, buy the larger size.

### HOW TO MEASURE



#### Bust:

Measure the fullest part of your bust, keeping the measuring tape parallel to the floor.

#### Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. Note: It may not be the smallest point.

#### Hips:

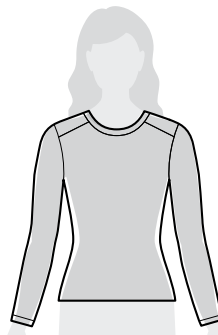
Measure the fullest part of your hips, approximately 8" below the natural waist.

#### Inseam:

Measure from your crotch down to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. To get the inseam length, measure on the front from the crotch point, along the seam, to the hem.

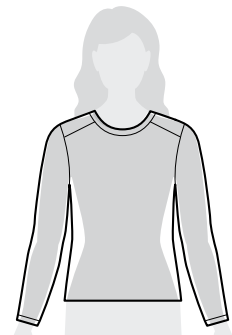
**For best results, measure over your undergarments.**

### WOMEN'S TOPS FIT



#### Slightly Fitted

Fit flows over the contours of the body  
Gives shape without being snug

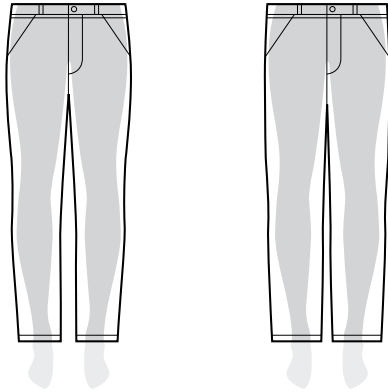


#### Relaxed Fit

Allows the most ease over body  
Subtle shape for maximum range of motion

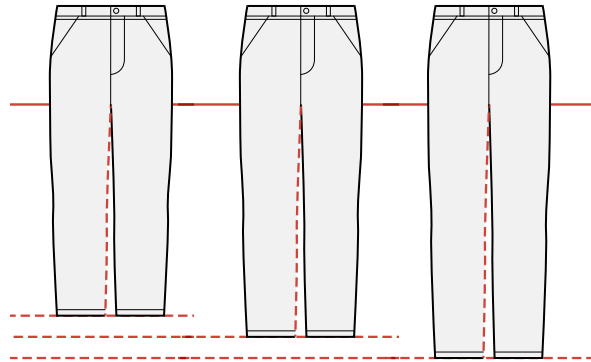
# SIZING CHARTS – WOMEN'S

## WOMEN'S PANT FIT



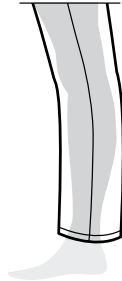
Original Fit	Relaxed Fit
<p>Mid-rise sits just below the waist</p> <p>Easy fit through the hip and thigh</p> <p>A classic look you can wear anywhere and everywhere</p>	<p>Mid-rise sits just below the waist</p> <p>Relaxed through the hip and thigh</p> <p>Our roomiest fit gives you plenty of room to move throughout the workday</p>

## PANT INSEAM LENGTH CHART



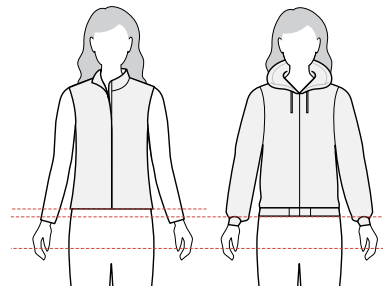
Short	Regular	Tall
Inseam Measurement: 29"-30"	Inseam Measurement: 31"-32"	Inseam Measurement: 33"-34"

## LEG OPENINGS

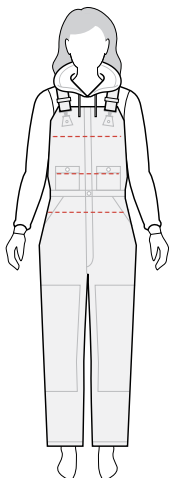


**Straight Leg**

## OUTERWEAR CENTER BACK LENGTHS



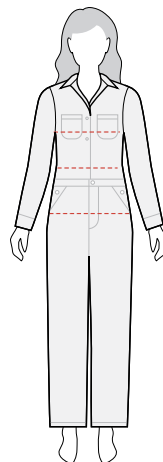
	Vests	Jackets
Regular	24"-26.5"	25.5"-29"
Plus	27"	27-33"



## BIB OVERALLS (LINED)

STYLE #: 102743

- Size to the largest part of your body
- Reference the inseam length chart and body measurement chart for guidance
- Measurements assume bib overall is layered over cold weather clothing. If you won't be layering, you may need to size them down



## COVERALLS (UNLINED)

STYLE #: 102450

- Size to the largest part of your body
- Reference the inseam length chart and body measurement chart for guidance
- Measurements assume coverall is layered over clothing





  
**carhartt**  
COMPANY GEAR™

**Carhartt, Inc.**  
5750 MERCURY DRIVE  
DEARBORN, MI 48126  
800-786-3916  
CARHARTT.COM





WE OUTFIT  
COMPANIES  
THAT  
OUTWORK  
THEM ALL.



[COMPANYGEAR.CARHARTT.COM](https://companygear.carhartt.com)

© 2020 Carhartt, Inc. All rights reserved.

INN180